BLACK STALLION®

Product Catalog 117









Proven Protection.

At Work.

Take Advantage of Our Innovation to Grow Your Business

With over 46 years of manufacturing experience, Black Stallion® leads the market in high-quality, innovation-driven, and value-rich gloves, FR garments, and other PPE. Our commitment to consistent quality, thoughtful product design, and best-practice manufacturing processes positions us as the best solution for distributors in the welding, industrial, safety, oil & gas, mining, electrical utility, and construction markets.

At Black Stallion®, product innovation equals problem solving. We design products that solve your customers' problems. That is where our expertise in product innovation leads the way. We design, craft, and create products that protect, products that fit, products that satisfy. Products that your customers need. And buy.

By partnering with us, you can leverage our innovation and other unique advantages to grow your business.



Industry-Leading Service

Every supplier claims to offer great service. But, very few have Black Stallion's® reputation for excellence in professional service. With an assigned team managing your account, you get an unsurpassed level of personalized professional service. Service you can count on. Service you can trust. Every day.

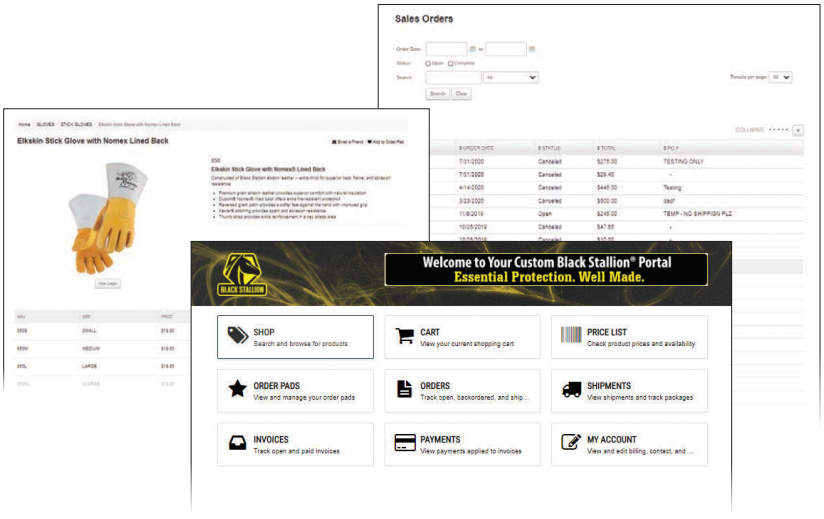
Black Stallion® Distributor Online Ordering System

Our Online Portal System provides distributors like you with fast & easy ordering & account management options...

- Search & View Products, Inventory Levels, & Account-Specific Pricing
- View Shopping Cart & Place Orders
- Track Orders, Shipments, Invoices, Payments, & Credits
- Manage Billing, Shipping & Contact Information
- Interact Anytime, Anywhere, On Any Device

Contact Customer Service Today

to learn more about your own customized portal



We are a Proud Member of These Industry Groups & Associations

GAWDA – Gases and Welding Distributors Association
WDC – Independent. Cooperative.
AIWD
MDG – Messer Distributor Group
AD
NetPlus Alliance
DPA Safety – Partners in Business
STAFDA

The MOST Trusted Brands for Welding PPE

Look for these exclusive brands available only from Black Stallion®

Black Stallion® has been our flagship product line since the company started in 1974 as Revco Industries. The Black Stallion® brand is so well known and so trusted as a resource in the welding industry that we now simply call ourselves Black Stallion®.

You'll find Black Stallion® branded FR garments, gloves, and other gear throughout this catalog.

Our **BSX®** line of welding gear takes the style, quality and innovation of Black Stallion® to an extreme level of design and peformance. That is what BSX® stands for (in both words and actions) -- Black Stallion® Extreme.

Eye-catching designs and bold colors are combined with enhanced comfort and dexterity elements for a full line of revolutionary gloves, garments and accessories.

BSX® is always innovating. BSX® is always performing. BSX® is always protecting.

See pages 12-16, 28-29, 38, 47, 82, 85 for BSX® gear.

AngelFire® welding jackets and gloves are designed specifically to protect female welders. AngelFire® is not a smaller version of men's gear. It does not feature unisex sizing. It is an exclusive line of protective garments designed and cut to comfortably fit a female welder.

Black Stallion® is a pioneer in the development of PPE for women. Today, AngelFire® meets the unique needs of the ever growing contingent of female welding professionals.

See pages 17, 29, 38, 47 for AngelFire® welding jackets & gloves.

More Than Welding Gloves

Black Stallion® serves multiple markets with high-quality, value-rich protective gear. We offer protective gloves, FR garments, & accessories for these industries & applications:

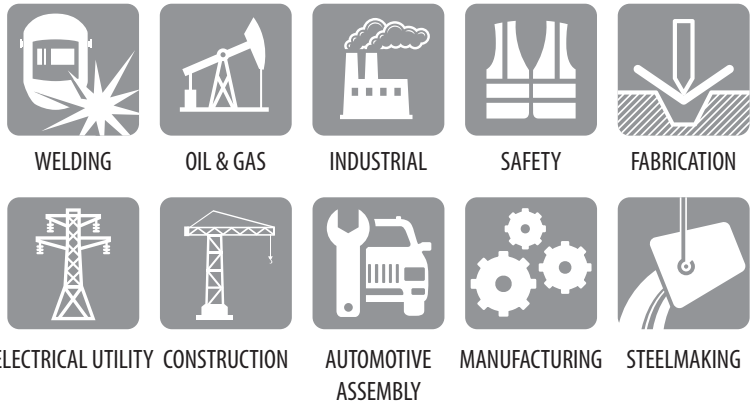


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FLAME-RESISTANT
WELDING GARMENTS

BETTER PROTECTION
For Light Welding Applications



6 convenient front snaps



Standup welder's collar



Easy ID FR patch



Scribe pocket



Leather reinforcements on all snaps



Inside pocket



Wrist snaps

F9-30C

Flame-Resistant Cotton Welding Jacket

With more features and superior quality, our 9 oz. FR cotton welding jacket provides better protection for light welding applications. Tested to maintain protection through 50 home washings. 30" length.

F9-30C	S-6XL	Green
FO9-30C	S-5XL	Safety Orange
FL9-30C	S-5XL	Safety Lime
FN9-30C	S-5XL	Navy
FR9-30C	S-5XL	Red
FBK9-30C	S-5XL	Black

Also Available:

F9-36C	S-5XL	Green (36" length)
F9-42C	S-4XL	Green (42" length)
F9-50C	S-4XL	Green (50" length)
FN9-42C	S-4XL	Navy (42" length)
F2-30C	S-5XL	Green (12 oz.; 30" length)
F2-36C	S-4XL	Green (12 oz.; 36" length)
FB2-30C	S-4XL	Brown (12 oz.; 30" length)



FO9-30C FL9-30C FN9-30C FR9-30C FBK9-30C

Black Stallion® FR Cotton fabric conforms to ASTM D6413 flame resistance and washable test methods. In order to pass ASTM D6413, a sample of fabric must self-extinguish with less than 2 second after flame and less than 6" char length. Applies to an initial sample and after 25 commercial wash cycles (50 home washings).

FR FABRIC ASTM D6413 MEETS

FLAME RESISTANT COTTON

Flame-Resistant Cotton (9 oz. or 12 oz.) is recommended for light to moderate welding applications, including most MIG and TIG welding. For welding that involves more intense sparks and heat generation (flux core, stick welding, etc.), leather is the recommended protective material. Flame-resistant garments may not perform properly if soiled or tattered. Keep properly cleaned to maintain flame-resistant properties. Follow care labels attached to garment.



F9-32CA/PT | FN9-32CA/PT | FO9-32CA/PT

Flame-Resistant Cotton Coveralls

9 oz. flame-resistant cotton provides protection from heat, sparks, and light spatter. Conforms to ASTM D6413 flame resistance and washable test methods (50 home washings). For detailed sizing, see size chart on page 97.

F9-32CA/PT	S-5XL	Green
FN9-32CA/PT	S-5XL	Navy
FO9-32CA/PT	S-5XL	Orange



F9-21CS



F9-20B

Flame-Resistant Cotton Cape Sleeves & Bibs

- 9 oz. flame-resistant cotton
- Snap front & wrists on sleeves
- Scribe pocket on sleeves
- Bibs include adjustable waist strap

F9-21CS	S-5XL	Green Cape Sleeves
F9-20B	20" Length	Green Bib
F9-24B	24" Length	Green Bib

Also Available:

F2-21CS	S-4XL	12 oz. Green Cape Sleeves



F9-32P | FO9-32P

Flame-Resistant Cotton Work Pants

- 9 oz. flame-resistant cotton
- Industrial belt loops
- Side seam front pockets & rear patch pockets
- Available in waist sizes 30-48; even sizes only; (F9-34P 32-48; FO9-32P 32-50)

F9-32P	32" inseam	Green
F9-34P	34" inseam	Green
FO9-32P	32" inseam	Orange



F9-18S

FR Cotton Sleeves

- 9 oz. flame-resistant cotton
- Elastic wrists & biceps
- Sold by the pair

F9-18S	18″ Length	Green
F9-23S	23″ Length	Green

Also Available:

F2-18S	12 oz.; 18″ Length	Green
F2-23S	12 oz.; 23″ Length	Green



FR Cotton Sleeves with Snap Wrist

- 9 oz. flame-resistant cotton
- Elastic bicep band
- Snaps on wrist
- Sold by the pair

F9-118S	18″ Length	Green



F9-218S

FR Cotton Sleeves with Elastic Cuffs

- 9 oz. flame-resistant cotton
- Elastic bands on wrists & biceps
- Sold by the pair

F9-218S	18″ Length	Green
F9-223S	23″ Length	Green



F9-36A

FR Cotton Bib Apron

- 9 oz. flame-resistant cotton
- Shoulder & waist harness straps

F9-36A	36″ Length	Green
F9-42A	42″ Length	Green

Flame-Resistant Cotton is made flame resistant by the application of flame-retardant chemicals. During a fire, FR cotton relies on a chemical reaction to extinguish the flame. The degree of protection provided by the flame-retardant chemical reduces through the washing process. Our standard FR cotton conforms to ASTM D6413 flame resistance and is tested to maintain protection through 50 home washings.

FR FABRIC ASTM D6413 MEETS

FLAME RESISTANT COTTON

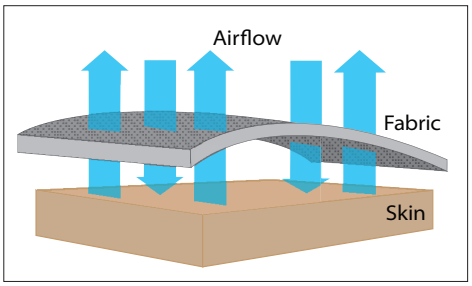


FR Cotton Hood

- 9 oz. flame-resistant cotton
- Full drape
- Hook and loop fastener

F9-HOOD	One Size	Green

COOLER.
BREATHABLE.
MORE COMFORTABLE.
WELL PROTECTED.



7 oz. FR cotton knit back panel allows more airflow for cooling breathable comfort and stretches for easy motion

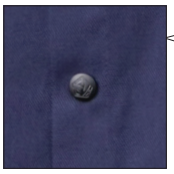
Standup welder's collar for enhanced protection



Leather reinforcements on all front snaps



Inside pocket keeps small items secure



6 powder-coated stainless steel front snaps & wrist snaps



JF1625-NG



Scribe pocket holds welding pencils, soapstone, & paint markers

7 oz. FR cotton knit back

9 oz. FR cotton front, sleeves, & collar

Stretch-Back FR Cotton Welding Jacket

All the protection of our standard welding jacket, with the added comfort of a flame-resistant cotton stretch knit back panel. The stretch knit panel provides cooling breathability and stretch, while maintaining flame resistance (ASTM D6413). Tested to maintain protection through 50 home washings. 32" length.

JF1625-NG	S-4XL	Navy with Gray Stretch Panel
JF1625-OR	S-4XL	Safety Orange with Orange Stretch Panel
JF1625-TG	S-4XL	Tan with Gray Stretch Panel



JF1625-OR

JF1625-TG



JF1331-BK

12 oz. Flame-Resistant Cotton Full-Zip Hooded Sweatshirt

Provides warmth and FR protection for a variety of industrial and welding applications. Comfortable FR treated cotton.*

JF1331-BK	M-4XL	Black
JF1332-LM	M-4XL	Safety Lime with 2" Reflective Tape
JF1332-OR	M-4XL	Safety Orange with 2" Reflective Tape

*For welders, the FR Hooded Sweatshirt is intended to be used as part of a layered warmth/FR system. It is recommended that a welding jacket be worn over the Hooded Sweatshirt for maximum protection when welding.



JF1332-LM JF1332-OR



FS7-KHK FS8-DNM

Flame-Resistant Cotton Work Shirt

- Available in 7 oz. FR cotton & 8 oz. FR denim
- Generously cut for a comfortable fit
- Chest pockets with protective flaps
- Metal chest & wrist snaps
- Metal collar snaps for a button-down look

FS7-KHK	S-5XL	Khaki (7 oz.)
FS8-DNM	S-5XL	Denim (8 oz.)



Custom Logo Service

We can print company logos on the chest and/or back of our FR Cotton Work Shirts. Call for pricing and details.

Flame-Resistant Cotton (9 oz. or 12 oz.) is recommended for light to moderate welding applications, including most MIG and TIG welding. For welding that involves more intense sparks and heat generation (flux core, stick welding, etc.), leather is the recommended protective material. Flame-resistant garments may not perform properly if soiled or tattered. Keep properly cleaned to maintain flame-resistant properties. Follow care labels attached to garment.

Safety Welding Jacket with FR Reflective Tape

9 oz. flame-resistant cotton with 2" silver reflective tape is designed for light welding applications where enhanced visibility is critical (construction, traffic zones, etc.). 30" length.

JF1012-OR	S-5XL	Safety Orange
JF1012-LM	S-5XL	Safety Lime



JF1012-LM



JF1012-OR

6 Snaps are Better Than 4!

Our welding jackets feature 6 powder-coated stainless steel front snaps for more protection, with less gapping. Others use as few as 4 snaps, leaving wide gaps for sparks to enter.



MORE SNAPS ARE BETTER

Safety Welding Jacket with FR Triple Trim Tape

- 9 oz. flame-resistant cotton
- FR triple trim reflective tape
- Standup welder's collar helps protect neck
- Inside pocket; left sleeve scribe pocket
- 6 powder-coated steel front snaps
- Wrist snaps

JF1010-OR	S-5XL	Safety Orange
JF1010-LM	S-5XL	Safety Lime



JF1010-OR



JF1010-LM



Hi-Vis Class 2 FR Cotton Vest

Designed for workers in hazardous conditions where being "seen" is critical. Hi-Vis yellow 9 oz. FR-treated cotton provides protection from heat and sparks and is ANSI/ISEA 107-2020 certified (Type R Class 2). NFPA 70E compliant; ATPV 8.2 cal/cm^2 (PPE Cat 2). Meets or exceeds the minimum materials requirements in ASTM F1506 for flame resistance.

VF1110-HY	S-4XL	Hi-Vis Yellow

NFPA 70E · ARC 2 8.2 CAL/CM^2 · ANSI R2 107 · ASTM F1506

ARC FLASH PROTECTION

Injury from electric shock and arc flash hazards is the sixth leading cause of occupational fatality in the U.S. With an Arc Thermal Performance Value of 8.2 cal/cm^2 (PPE Cat 2), the JF1117 jacket & VF1110 vest provide protection from an arc flash event.



Hi-Vis Class 3 FR Cotton Jacket

Hi-Vis yellow 9 oz. FR-treated cotton provides protection from heat and sparks and is ANSI/ISEA 107-2020 certified (Type R Class 3). NFPA 70E compliant; ATPV 8.2 cal/cm^2 (PPE Cat 2). Meets or exceeds the minimum materials requirements in ASTM F1506 for flame resistance.

JF1117-HY	S-4XL	Hi-Vis Yellow

NFPA 70E · ARC 2 8.2 CAL/CM^2 · ANSI R3 107 · ASTM F1506



BSX® & AngelFire®

INNOVATIVE WELDING GEAR

INNOVATIVE DESIGN & MODERN STYLE
FOR TODAY'S WELDER



BX9C

Our BSX® line of welding gear takes the style, quality, and innovation of Black Stallion® to the extreme. That is what BSX® stands for -- Black Stallion® Extreme.

ALWAYS INNOVATING. ALWAYS PROTECTING.



B9C

BXRB9C

BSX® Contoured FR Cotton Welding Jacket

Reaching a new level in innovation, the BSX® Welding Jacket utilizes a modern design to create a better fitting, better looking, and more comfortable protective garment. 9 oz. flame-resistant cotton with contrasting flame graphics and piping. Extended 32" length front coverage.

BX9C	S-5XL	Black
BXRB9C	S-5XL	Royal Blue
B9C	S-5XL	Black (no flame graphics)

Flame-Resistant Cotton (9 oz. or 12 oz.) is recommended for light to moderate welding applications, including most MIG and TIG welding. For welding that involves more intense sparks and heat generation (flux core, stick welding, etc.), leather is the recommended protective material. Flame-resistant garments may not perform properly if soiled or tattered. Keep properly cleaned to maintain flame-resistant properties. Follow care labels attached to garment.

BSX® FR Cotton & Grain Pigskin Hybrid™ Welding Jacket

The BSX® Hybrid Welding Jacket offers the ideal combination of durable protection and cool comfort. Premium grain pigskin leather sleeves, with 9 oz. flame-resistant cotton body. Extended 32" front coverage.

BXRB9C/PS	S-5XL	Royal Blue





BSX® FR Cotton Welding Jacket

- 9 oz. flame-resistant cotton
- Standup welder's collar
- 6 front snaps
- Leather reinforcements on all snaps
- Scribe pocket & inside pocket
- Extended 32" length front coverage

BXTN9C	S-5XL	Tan



BX21CS



BX21B

BSX® Advanced FR Cotton Cape Sleeves & Bib

- 9 oz. flame-resistant cotton
- Standup welder's collar
- Snap front & wrists on sleeves
- NoGap™ bib dock
- Extended 21" double-layer bib
- Cape sleeves & bib sold separately

BX21CS	S-5XL	Cape Sleeves
BX21B	21" Length	Bib

BSX® FR Cotton Sleeves

The style, protection, & comfort of BSX® in a 19" flame-resistant cotton sleeve. Sold by the pair.

BX9-19S-BK	Black with Red Flame Graphics
BX9-19S-RB	Black with Royal Blue



BX9-19S-RB



BX9-19S-BK



BSX® Hybrid™ Cowhide & FR Cotton Sleeves

- Cowhide forearm with 9 oz. FR cotton upper arm
- 22" length
- Wide upper arm elastic & elastic wrist cuff
- Sold by the pair

BX-22C	Black with Navy Blue



BSX® Hybrid™ Grain Pigskin & FR Cotton Sleeves

- Grain pigskin leather with 9 oz. FR cotton upper arm
- 19" length
- Wide upper arm elastic & elastic wrist cuff
- Sold by the pair

BX-19P	Black with Royal Blue



BC5W-BK



BC5B-BK

BSX® Cotton Welding Cap & Beanie

- Welding Cap features double layer construction & neck guard
- One size fits most

BC5W-BK	Welding Cap
BC5B-BK	Beanie



BSX® Helmet Sweatband

- Cushioned for comfort
- Designed for non-suspension style headgear
- 2 per pack

BC5SB-BK



BSX® Cotton Doo Rag

- Absorbent forehead padding
- One size fits most

BC5D-BK

BSX® FR Cotton & Split Cowhide Hybrid™ Welding Jacket

9 oz. FR cotton chest, shoulders, and back offer lightweight protection, while the split cowhide sleeves and lower torso "spark panel" provide more aggressive heat & spark protection. Unique back ventilation flap allows cooler air to replace hot air.

JH1016-NB	S-5XL	Navy/Black







BSX® Grain Pigskin & Split Cowhide Stick Glove

See product details in our STICK GLOVES section, **page 38**.

GS2019-NB	S-2XL



BSX® Grain Goatskin & FR Stretch Knit Cotton TIG Glove

See product details in our TIG GLOVES section, **page 47.**

GT7120-NB	S-2XL



BSX® Silicone Grip FR Cotton Welding Cap

See product details in our HEADWEAR section, **page 85.**

AH1631-NB	S-L

AngelFire® Women's Hybrid™ Welding Jacket

Designed specifically for female welders, the AngelFire® Hybrid Welding Jacket provides the right comfort, the right protection, and the right fit. The combination of durable split cowhide and FR cotton creates a protective garment that is lighter than a traditional leather welding jacket. Unique cowhide "spark panel" provides additional torso heat and spark protection. 29" length.

JH1515-NB	XS-XL	Navy/Black





AngelFire® Women's FR Cotton Welding Jacket

With a tailored fit designed specifically for women welders, the JF1015-NB Women's Welding Jacket offers flame-resistant protection for light welding applications. 29" length.

JF1015-NB	XS-XL	Navy/Black



AngelFire® Women's Stick Glove

See product details in our STICK GLOVES section, **page 34**.

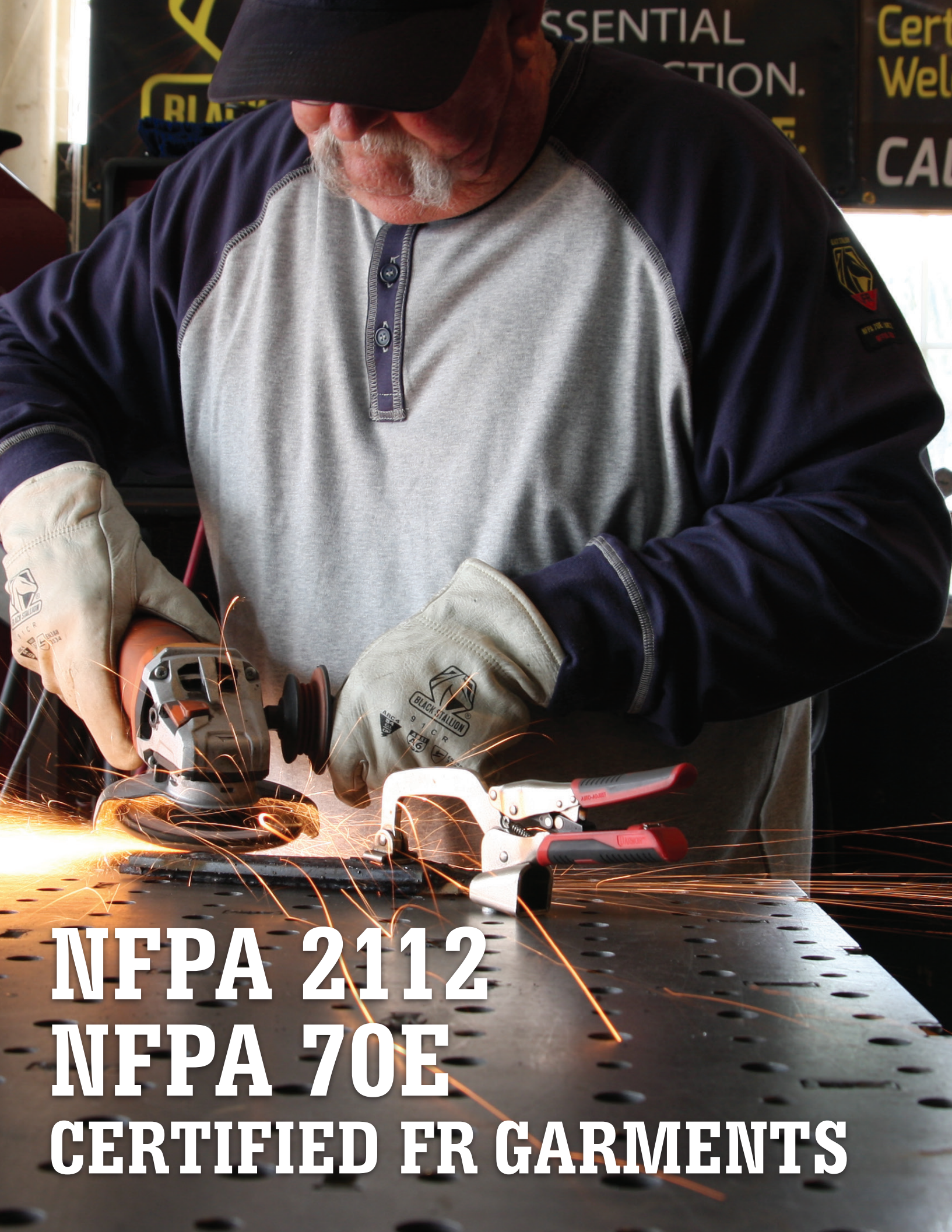
LS50	XS-XL



AngelFire® Women's Premium Grain Kidskin & FR Cotton TIG Glove

See product details in our TIG GLOVES section, **page 43**.

LT50	XS-XL



NFPA 2112
NFPA 70E
CERTIFIED FR GARMENTS

KEEP YOUR COOL. STAY PROTECTED.



TF2510-GY

NFPA 2112 & NFPA 70E 7 oz. FR Cotton Knit Long-Sleeve T-Shirt

Designed for workers who may be exposed to potential flash fire & arc flash hazards typically associated with Oil & Gas, Utility, Construction & Industrial applications. Layer under protective outerwear to increase protection. Tested to both NFPA 2112 and NFPA 70E standards. Maintains protection through 100 home washings (50 commercial laundry cycles).

TF2510-GY	S-4XL	Gray
TF2510-NV	S-4XL	Navy
TF2510-OR	S-4XL	Safety Orange
TF2510-LM	S-4XL	Safety Lime



TF2510-NV TF2510-OR TF2510-LM

NFPA 2112 & NFPA 70E 7 oz. FR Cotton Knit Long-Sleeve T-Shirt with Reflective Tape

- 7 oz. 100% FR cotton jersey knit
- 2" stitchless reflective heat transfer tape on sleeves & torso
- UL classified; NFPA 2112 certified
- NFPA 70E certified; ATPV 12 cal/cm^2 (PPE Cat 2)
- Stitched with FR aramid threads
- Convenient scribe pocket on left sleeve
- Tested to retain protection through 100 home washings

TF2511-LM	S-4XL	Lime with Reflective Tape
TF2511-OR	S-4XL	Orange with Reflective Tape



TF2511-OR

Drop down "X" reflective pattern indicates when wearer's back is turned

TF2511-LM



TF2520-NG

NFPA 2112 & NFPA 70E
7 oz. FR Cotton Knit Jersey Henley

7 oz. FR cotton jersey knit is constructed of looped yarns that are extremely flexible, providing comfortable stretch. Layer under protective outerwear to increase protection. Tested to both NFPA 2112 and NFPA 70E standards. Maintains protection through 100 home washings (50 commercial laundry cycles).

TF2520-NG	S-4XL	Navy/Gray
TF2520-GL	S-4XL	Gray/Lime
TF2520-GO	S-4XL	Gray/Orange



TF2520-GL TF2520-GO



12 oz. AR/FR Cotton Full-Zip Hooded Sweatshirt

- 12 oz. flame-resistant cotton knit fleece*
- Snap-on removable hood with self-fabric drawstrings
- Convenient left sleeve pocket holds small items
- Covered flaps on front pockets & zipper
- UL classified; NFPA 2112 certified
- NFPA 70E compliant; PPE Category 2

JF3530-NV	M-4XL	Navy

*For welders, the AR/FR Hooded Sweatshirt is intended to be used as part of a layered warmth/FR system. It is recommended that a welding jacket be worn over the JF3530-NV for maximum protection when welding.



9 oz. AR/FR Cotton Deluxe Welding Jacket

- Durable 9 oz. flame-resistant cotton
- UL classified; NFPA 2112 certified
- NFPA 70E compliant; ATPV 10 cal/cm^2 (PPE Cat 2)
- Stitched with FR aramid threads
- Scribe pocket on left sleeve; inside pocket
- 32" length for extended torso protection

JF2220-GY	S-4XL	Gray

14 oz. FR Denim Jeans

Our heavy-duty 14 oz. FR Denim Jeans offer more rugged protection. The AR/FR cotton denim conforms to NFPA 2112 for flash fire protection and NFPA 70E (ATPV 21 cal/cm^2 -- PPE Cat 2) for arc flash hazard protection. Meets the materials requirements of ASTM F1506. Meets OSHA 1910.269 and 1910.132. Machine washable with protection through 100 home washes.

FD14-30P	30" Inseam	Dark Wash
FD14-32P	32" Inseam	Dark Wash
FD14-34P	34" Inseam	Dark Wash
FD14-36P	36" Inseam	Dark Wash



Black Stallion® AR/FR Cotton and denim meet the materials requirements of ASTM F1506 and provide both flash fire and arc flash hazard protection. Our AR/FR cotton conforms to both NFPA 2112 and NFPA 70E standards and is tested to maintain protection through 100 home washings.

ASTM F1506

AR/FR COTTON & DENIM



9 oz. FR Cotton Work Pants

- 9 oz. flame-resistant cotton
- Relaxed fit; classic 5-pocket jean design
- Stitched with rugged flame-resistant aramid threads
- Zipper fly with FR button closure
- Machine washable with FR protection through 100 home washes
- NFPA 2112; NFPA 70E; ATPV 10 cal/cm^2 (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- 32 - 48 waist (even sizes)

PF2220-NV	32" Inseam	Navy
PF2221-NV	34" Inseam	Navy



10.5 oz. FR Stretch Denim Jeans

- 10.5 oz. 99% cotton / 1% spandex FR denim
- Relaxed fit; classic 5-pocket jean design
- Stitched with rugged flame-resistant aramid threads
- Brass button waistband closure
- High quality brass zipper with FR aramid zipper tape
- Machine washable with FR protection through 100 home washes
- NFPA 2112; NFPA 70E, ATPV 15 cal/cm^2 (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- 30 - 48 waist (even sizes)

FD10-30P	30" Inseam	Medium Wash
FD10-32P	32" Inseam	Medium Wash
FD10-34P	34" Inseam	Medium Wash

7 oz. AR/FR Cotton Coveralls

- Lightweight 7 oz. flame-resistant treated cotton
- Elastic waistband
- Left chest pocket with pencil slot
- Hip pockets & pass-through pockets
- 2-way FR zipper with flap that snaps closed
- UL classified; NFPA 2112 certified
- NFPA 70E certified; ATPV 8.7 cal/cm^2 (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- 30.5″ inseam for all sizes

CF2117-ST	S-5XL	Stone Khaki
CF2117-NV	S-5XL	Navy
CF2117-GY	S-5XL	Gray
CF2117-OR	S-5XL	Safety Orange



CF2117-ST | CF2117-NV | CF2117-GY | CF2117-OR

7 oz. AR/FR Cotton Coverall with Reflective FR Tape

- Lightweight 7 oz. flame-resistant treated cotton
- 2″ FR silver reflective tape on shoulders, arms, legs
- Left chest pocket with flap that snaps closed
- Hip & pass-through pockets; 2 back pockets
- 2-way FR zipper with protective flap that snaps closed
- UL classified; NFPA 2112 certified
- NFPA 70E certified; ATPV 8.7 cal/cm^2 (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- 30.5″ inseam for all sizes

CF2118-ST	S-5XL	Stone Khaki
CF2118-NV	S-5XL	Navy
CF2118-GY	S-5XL	Gray



CF2118-ST | CF2118-NV | CF2118-GY | BACK

9 oz. AR/FR Cotton Deluxe Coveralls

- Durable 9 oz. flame-resistant treated cotton
- Adjustable elastic waistband for a better fit
- Chest pockets with protective flaps & pencil slots
- Gusseted underarms provide greater freedom of movement
- Large hip pockets with coin catch
- 2-way FR zipper with flap that snaps closed
- UL classified; NFPA 2112 certified
- NFPA 70E certified; ATPV 10 cal/cm^2 (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- See size chart on page 97

CF2215-ST	S-5XL	Stone Khaki
CF2215-NV	S-5XL	Navy
CF2215-GY	S-5XL	Gray



CF2215-ST CF2215-NV CF2215-GY

9 oz. AR/FR Cotton Deluxe Coveralls with Reflective FR Tape

- Durable 9 oz. flame-resistant treated cotton
- 2" FR silver reflective tape on wrists and ankles, around torso, over shoulders, and across back
- Adjustable elastic waistband for a better fit
- Chest pockets with protective flaps & pencil slots
- Gusseted underarms provide greater freedom of movement
- Large hip pockets with coin catch
- 2-way FR zipper with flap that snaps closed
- UL classified; NFPA 2112 certified
- NFPA 70E certified; ATPV 10 cal/cm^2 (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- See size chart on page 97

CF2216-ST	S-5XL	Stone with 2" Reflective Tape
CF2216-NV	S-5XL	Navy with 2" Reflective Tape
CF2216-GY	S-5XL	Gray with 2" Reflective Tape



CF2216-ST CF2216-NV CF2216-GY BACK

7 oz. AR/FR Cotton Work Shirt

Black Stallion® FR-treated cotton (100 washes) meets NFPA 2112 standards for flash fire protection and NFPA 70E standards for arc flash hazard protection. Tested to retain flame resistance through 100 home washings. Meets OSHA 1910.269 and 1910.132.

WF2110-ST	S-4XL	Stone Khaki
WF2110-GY	S-4XL	Gray
WF2110-NV	S-5XL	Navy NEW COLOR
WF2112-ST	S-4XL	Stone Khaki with 2" Reflective Tape
WF2110-PB	S-5XL	Blue Plaid
WF2110-PR	S-5XL	Red Plaid NEW COLOR
WF2110-PK	S-5XL	Khaki Plaid NEW COLOR



WF2110-ST



WF2110-GY

NEW



WF2110-NV



WF2112-ST



WF2110-PB

NEW



WF2110-PR

NEW



WF2110-PK



7 oz. 88/12 AR/FR Work Shirt

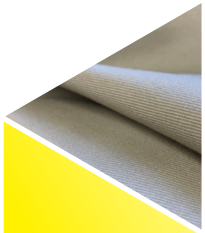
88/12 is a chemically-treated blend of 88% cotton and 12% nylon. The addition of nylon woven tightly on the inside of the FR cotton fabric makes the garment much more durable and comfortable. Our 88/12 Work Shirt is both NFPA 2112 and NFPA 70E compliant and meets PPE Category 2 (9.3 cal/cm^2).

WF4010-ST	S-4XL	Stone Khaki



CF4017-ST | CF4017-NV | CF4017-GY





WHAT IS 88/12?

88/12 is a chemically-treated blend of 88% cotton & 12% nylon. The addition of nylon woven tightly on the inside of the FR cotton fabric makes the garment much more durable and comfortable.

7 oz. 88/12 AR/FR Coveralls

- Durable 7 oz. 88/12 FR blend
- Elastic waist & action back
- 2-way FR zipper closure
- Left chest pocket with pencil slot
- Hip pockets and pass-through pockets
- NFPA 2112 certified, UL classified
- NFPA 70E; ATPV 9.3 cal/cm^2 (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- 30.5" inseam for all sizes

CF4017-ST	S-5XL	Stone Khaki
CF4017-NV	S-5XL	Navy
CF4017-GY	S-5XL	Gray

7 oz. 88/12 AR/FR Work Pants

- Durable 7 oz. 88/12 FR blend
- Stitched with FR aramid threads
- Zipper fly with FR button closure
- NFPA 2112 certified, UL classified
- NFPA 70E; ATPV 9.3 cal/cm^2 (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132
- 32- 48 waist (even sizes)

PF4020-NV	32" Inseam	Navy



Easy Cooling Pipe Wrap

Boost sales to Oil & Gas customers. Helps control cool down, reducing weld cracking. See **page 81** for details.



HYBRID WELDING JACKETS

FR Cotton & Split Cowhide Hybrid™ Welding Jacket

With a Black Stallion® Hybrid™ Welding Jacket, you get the best of both worlds. Rugged split cowhide sleeves shield arms from sparks and spatter, while breathable flame-resistant cotton protects the torso. 30" length.

FRB9-30C/BS	S-5XL	Royal Blue
F9-30C/BS	S-5XL	Green
FO9-30C/BS	S-4XL	Orange





Safety FR Cotton & Split Cowhide Hybrid™ Welding Jacket

Our Safety Hybrid™ Welding Jacket combines the added spark and spatter protection of our standard hybrid jacket with the safety features of our Safety Welding Jacket (see page 10). 30" length.

JH1012-OR	S-4XL	Safety Orange
JH1012-LM	S-4XL	Safety Lime



FR Cotton & Grain Pigskin Hybrid™ Welding Jacket

Durable and resilient grain pigskin sleeves protect the arms from sparks and spatter, while lightweight 9 oz. flame-resistant cotton protects the torso, shoulders, and neck. Inside pocket holds small items and tools. 30″ length.

FRB9-30C/PS	S-4XL	Royal Blue





PIGSKIN

Pigskin is a dense leather similar to cowhide, with a moderately supple feel & very good durability. Pigskin is known for its resilience, natural breathability, and natural moisture resistance.

BSX® FR Cotton & Grain Pigskin Hybrid™ Welding Jacket

The BSX® Hybrid Welding Jacket offers the ideal combination of durable protection and cool comfort. Premium grain pigskin leather sleeves, with 9 oz. flame-resistant cotton body. Extended 32″ front coverage.

BXRB9C/PS	S-5XL	Royal Blue



BSX® FR Cotton & Split Cowhide Hybrid™ Welding Jacket

9 oz. FR cotton chest, shoulders, and back offer lightweight protection, while the split cowhide sleeves and lower torso "spark panel" provide more aggressive heat & spark protection. Unique back ventilation flap allows cooler air to replace hot air.

JH1016-NB	S-5XL	Navy/Black



AngelFire® Women's Hybrid™ Welding Jacket

Designed specifically for female welders, the AngelFire® Hybrid Welding Jacket provides the right comfort, the right protection, and the right fit. The combination of durable split cowhide and FR cotton creates a protective garment that is lighter than a traditional leather welding jacket. Unique cowhide "spark panel" provides additional torso heat and spark protection. 29" length.

JH1515-NB	XS-XL	Navy/Black



For more product details on these BSX® & AngelFire® Hybrid™ Welding Jackets, see **pages 13-17**.



LEATHER
WELDING GARMENTS

Color Block Split Cowhide Welding Jacket

Color-blocked black and royal blue split cowhide creates a modern and stylish twist to a traditional welding garment. 30" length.

JL1030-BB	S-4XL	Black/Royal Blue



Adjustable standup welder's collar



Satin-lined shoulders

Scribe pocket on the left sleeve

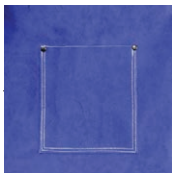


Gusseted underarms

Reinforced snaps



Adjustable waist snaps



Inside pocket



Color Block Split Cowhide Cape Sleeves

- Rugged split cowhide leather
- Adjustable standup welder's collar
- Satin-lined shoulders
- Reinforced snaps
- Dual scribe pockets
- Snaps to attach to Color Block Split Cowhide Bib (AL1020-BL)

JL1021-BB	S-4XL	Black/Royal Blue



Color Block Split Cowhide Bib

- Rugged split cowhide leather
- 20" length
- Snaps to attach to Color Block Leather Cape Sleeves (JL1021-BB)

AL1020-BL	20" Length	Royal Blue

NATURAL INSULATION. ESSENTIAL PROTECTION.



Satin-lined shoulders



Adjustable waist snaps



Reinforced front & wrist snaps



30WC

Corduroy collar



Dual scribe pockets



Gusseted underarms

Para aramid stitching

Outside pocket with flap

Cowhide performs very well against sparks & spatter, while offering sufficient suppleness for comfort; it is also dirt & water resistant. Cowhide is one of the heaviest leathers, making it very tough & durable.

COWHIDE

Split Cowhide Welding Jacket

Our Split Cowhide Welding Jacket offers the right balance of performance and value. Cowhide is a tough, durable leather that performs well against sparks and spatter.

30WC	S-5XL	30″ Length
26WJ	S-4XL	26″ Length
36WC	S-4XL	36″ Length

50% OF THE WEIGHT. 100% OF THE PROTECTION.

PIGSKIN

Pigskin is a dense leather similar to cowhide, with a moderately supple feel & very good durability. Pigskin is known for its resilience, natural breathability, and natural moisture resistance.



30PWC

Duralite™ Premium Grain Pigskin Welding Jacket

Our Duralite™ Pigskin Welding Jackets weigh half as much as a traditional cowhide jacket, without sacrificing performance or protection. Pigskin is durable, naturally water-resistant leather that is softer and more comfortable than cowhide. 30" length.

30PWC	S-3XL	Tan
30PWC-BLK	M-3XL	Black



30PWC-BLK



21CS

Split Cowhide Cape Sleeves & Bibs

A lighter weight alternative to a leather welding jacket, cowhide cape sleeves offer natural protection where you need it most. Coordinating cowhide bib is available in three lengths.

21CS	S-4XL
14WB	14" Length Bib
20WB	20" Length Bib
24WB	24" Length Bib



20WB



220CS



18SLV 25SLV

Split Cowhide Cape Sleeve & Bib Combo

- 21CS cape sleeves with split cowhide bib
- Bib includes waist strap
- Para aramid stitching

214CS	S-4XL	Cape Sleeves & 14" Bib Combo
220CS	S-4XL	Cape Sleeves & 20" Bib Combo

Split Cowhide Sleeves

- Adjustable straps
- Para aramid stitching
- Sold by the pair

18SLV	18" Length
23SLV	23" Length, Sling Strap
25SLV	25" Length, Sling Strap



36A

Split Cowhide Apron

- Adjustable straps
- Para aramid stitching

36A	36″ Length
42A	42″ Length
48A	48″ Length



Split Cowhide Waist Apron

- Adjustable straps
- Para aramid stitching

24WA	24″ Length



75CL



92CL

Split Cowhide Leggings

- Side split cowhide
- 15.5″ Length
- Hook & loop fastener
- Internal support
- Para aramid stitching

92CL	Metal Side Bar Support
75CL	Plastic Insert Support



48SL

Split Cowhide Split-Leg Bib Apron

- Adjustable straps
- Para aramid stitching

36SL	36″ Length
42SL	42″ Length
48SL	48″ Length



Split Cowhide Split-Leg Apron

- Adjustable straps
- Para aramid stitching

40WS	40″ Length



STICK
WELDING GLOVES

Premium Grain Elkskin Stick Glove with Nomex® Lined Back

Both the 850 and 750 are constructed of Black Stallion® elkskin leather -- extra-thick for superior heat, flame, and abrasion resistance. The Nomex® padded back offers extra flame-resistant protection.

850	S-2XL	Gold
750	S-XL	Pearl



750



Rigid cuff

Nomex® lined back

Premium grain elkskin

Durable Kevlar® stitching

Thumb strip reinforcement

Reversed grain palm

850



Premium Cowhide Stick Glove with Grain Pigskin Palm

- Grain pigskin palm
- Split cowhide back
- Wool insert on back of hand extends through cuff
- Exclusive DragPatch® side padding
- Exclusive CushionCore® padded palm liner
- Durable Kevlar® stitching

730	M-2XL

EXTRA-THICK ELKSKIN LEATHER

Elkskin is the prime choice for stick welding gloves. It is soft & supple, even when hot & wet. The elkskin used on the 850 and 750 gloves is extra-thick, offering superior heat, flame, & abrasion resistance.



Split Cowhide Stick Glove with FluxGuard™ Snaps

- Premium side split cowhide
- Exclusive CushionCore™ padded liner
- Snaps for aluminized Nomex® FluxGuard™ heat shield (sold separately)
- Wide thumb strip reinforcement
- Durable Kevlar® stitching

580	L	Pair
580LH	L	Left Hand Only
580AN	One Size	Snap-On Heat Shield



Made in USA Split Cowhide Stick Glove

- Split cowhide
- 14" length for added wrist & forearm protection
- Wool lining offers comfort & protection
- Durable Kevlar® stitching

101A S-XL



Cowhide Stick Glove with Aluminized Back & Thumb

- Split cowhide palm & cuff
- Aluminized back & thumb
- Wool lining
- Durable Kevlar® stitching

104 L-XL



BSX® Pre-Curved Grain Pigskin & Split Cowhide Stick Glove

- Grain pigskin on back of hand
- Split cowhide palm & cuff
- Pre-curved ergonomic fit
- Padded flex guard on back of hand
- Exclusive embedded DragPatch® side padding
- Exclusive embedded RestPatch® wrist padding
- Durable Kevlar® stitching

GS2019-NB S-2XL



BSX® Advanced Fit Stick Glove with DragPatch®

- Premium grain pigskin palm
- Split cowhide back
- Exclusive DragPatch® side padding
- Exclusive CushionCore™ padded liner
- Palm reinforcement
- Durable Kevlar® stitching

BS50 S-2XL



AngelFire® Women's Stick Glove with DragPatch®

- Cut & sized for a woman's hand
- Premium grain pigskin palm
- Split cowhide back
- Exclusive DragPatch® side padding
- Palm reinforcement
- Durable Kevlar® stitching

LS50 XS-XL

Side Split Cowhide Stick Glove with CushionCore™ Liner

High-quality side split cowhide stick glove with wide reinforcements in key stress areas.

320	S-3XL	Classic Version
320LH	L	Left Hand Only
320CR	L-XL	A6 Cut-Resistant
320CRI	L-XL	A6 Cut & Impact-Resistant







A6 Cut-Resistant Cowhide Stick Glove

320 Stick Glove with addition of ANSI A6 cut-resistant liner.

ANSI A6 CUT · EN388 4344



A6 Cut-Resistant & Impact-Resistant Cowhide Stick Glove

320 Stick Glove with addition of ANSI A6 cut-resistant liner & impact-resistant pads under leather on all fingers.

ANSI A6 CUT · EN388 4344



21″ Split Cowhide Stick Glove with RestPatch®

- Durable split cowhide
- Long cuff design
- Exclusive RestPatch® wrist and forearm padding
- Exclusive CushionCore™ padded liner
- Wide thumb strip reinforcement
- Durable Kevlar® stitching

GS1321-BG	M-XL



WELDERS BUILD AMERICA Split Cowhide Stick Glove

- High-quality side split cowhide
- Limited edition graphic embellishment
- Wide reinforcement strip in high wear area
- Exclusive wrap-around CushionCore™ padded liner
- Welted seams protect threads from excessive wear
- Durable Kevlar® stitching

325	L-XL

Performance Side Split Cowhide Stick Glove

High-quality side split cowhide stick glove with wide palm reinforcement.

200 L





18" Shoulder Split Cowhide Stick Glove

- Select shoulder split cowhide
- Long cuff design
- Cotton fleece lined for comfort
- Durable Kevlar® stitching

111R-18 S-XL



Split Cowhide Stick Glove with Pull Tab

- Durable split cowhide
- Exclusive CushionCore™ padded liner
- Pull tab on wrist
- Wide thumb strip reinforcement
- Durable Kevlar® stitching

550 L



Split Cowhide Stick Glove with Built-In Heat Shield

- Select shoulder split cowhide
- BackPatch® heat shield on left hand
- Exclusive CushionCore™ padded liner
- Wide thumb strip reinforcement
- Durable Kevlar® stitching

360 M-XL



Select Split Cowhide Stick Glove with CushionCore™ Liner

- Select shoulder split cowhide
- Exclusive CushionCore™ padded liner
- Wide thumb strip reinforcement
- Durable Kevlar® stitching

280 L

Select Shoulder Split Cowhide Stick Glove

Reliably consistent quality for standard stick welding protection.

110	S-XL	
110LH	L	Left Hand Only



COWHIDE FOR STICK WELDING

Cowhide performs very well against sparks & spatter.
It is very tough & durable, with sufficient suppleness for comfort. Cowhide is stiff but breaks in easily. It offers the right balance of performance & value.



Grain Pigskin Stick Glove

- Supple grain pigskin
- Comfortable cotton fleece lining
- Flame-resistant para aramid stitching

111P	S-XL



Economy Split Cowhide Stick Glove

- Economy split cowhide
- Cotton fleece lining

111S	L



Economy Split Cowhide Stick Glove with Palm Guard, Blue

- Economy split cowhide
- Exclusive CushionCore™ padded liner
- Extra wide palm reinforcement
- Durable Kevlar® stitching

113	L



Economy Split Cowhide Stick Glove with Palm Guard, Gold

- Economy split cowhide
- Exclusive CushionCore™ padded liner
- Extra wide palm reinforcement
- Durable Kevlar® stitching

115	L



MIG
WELDING GLOVES

Premium Pigskin & Cowhide MIG Glove

Premium grain pigskin palm and cowhide back offer a value-conscious combination of dexterity and durability.

BM88	S-3XL
BM88CR	M-2XL



BM88CR



Durable Kevlar® stitching

Exclusive RestPatch® wrist padding

Exclusive DragPatch® side padding

Fully lined and padded pigskin palm

Seamless index finger

BM88

A5 Cut-Resistant Pigskin & Cowhide MIG Glove

BM88 MIG Glove with addition of ANSI A5 cut-resistant liner.

ANSI A5 CUT | EN388 4344



Cowhide MIG Glove with Reinforced Palm & Thumb

- Grain cowhide leather palm
- Split cowhide leather back
- Reinforced patched palm, thumb, & index finger
- Exclusive DragPatch® side padding
- Exclusive RestPatch® wrist padding
- Durable Kevlar® stitching

GM1611-WT	S-2XL



Premium Reversed Grain Deerskin MIG Glove

- Soft & lightweight premium grain deerskin
- Smooth grain is against the palm for comfort
- Exclusive CushionCore™ padded liner
- Durable Kevlar® stitching

39	XS-2XL

Premium Goatskin MIG Glove with DragPatch®

Ultra-soft premium goatskin provides lightweight protection and excellent hand and finger control for MIG welding.

GM1510-WT | S-2XL



Pigskin is a dense and durable leather, slightly thinner than cowhide. Small pores in the leather allow pigskin gloves to breathe. Pigskin stays soft, even after getting wet.

PIGSKIN FOR MIG WELDING

NEW



A6 Cut-Resistant Goatskin Palm MIG Glove

- Ultra-soft and flexible grain goatskin palm offers natural abrasion resistance
- Goatskin thumb and index finger enhance dexterity and tactile sensitivity
- Durable split cowhide back provides natural heat resistance
- ANSI Cut Level A6 protection
- ANSI Heat Level 2
- Seamless index finger for better rod feel & trigger grip
- Durable Kevlar® stitching

GM1550-WT | S-2XL

ANSI A6 CUT | ANSI 2 HEAT | EN388 2X32F

NEW



Cowhide MIG Glove with Side Padding

- Durable grain cowhide palm offers the right balance of dexterity and protection
- Split cowhide back performs well against sparks and light spatter
- Cotton palm liner for enhanced comfort
- Cotton foam back liner provides additional heat blocking
- Padding on side offers extra hot zone protection and comfort
- Durable Kevlar® stitching

GM1615-WT | S-2XL

NEW



Grain Pigskin Palm MIG Glove with Side Padding

- Resilient grain pigskin palm offers natural breathability and moisture resistance
- Split cowhide back performs well against sparks and light spatter
- Cotton palm liner for enhanced comfort
- Cotton foam back liner provides additional heat blocking
- Padding on side offers extra hot zone protection and comfort
- Durable Kevlar® stitching

GM1715-TT | S-2XL



Premium Grain Cowhide MIG Glove

Grain cowhide offers maximum durability with sufficient dexterity for MIG welding applications.

25 S-2XL

COWHIDE FOR MIG WELDING

Thinner cut cowhide achieves the right balance of protection & dexterity needed for MIG welding.

It performs well against sparks & spatter, but is supple enough to provide necessary finger control. It can be somewhat stiff; however, it breaks in easily.



Grain Cowhide MIG Glove

- Standard grain cowhide
- Unlined to maintain finger control
- Seamless index finger
- Durable Kevlar® stitching

25E S-XL



Grain Pigskin MIG Glove

- Lightweight grain pigskin
- Seamless index finger
- Unlined palm
- Durable Kevlar® stitching

26 S-XL



Premium Grain Pigskin MIG Glove with CushionCore™

- Premium grain pigskin
- Exclusive CushionCore™ padded liner
- Unlined palm
- Durable Kevlar® stitching

39CHMP S-2XL



TIG
WELDING GLOVES

CONSISTENTLY RANKED
#1 TIG
WELDING GLOVE



Premium Grain Goatskin & FR Cotton TIG Glove

The unique design of the T50 offers best-in-class finger control. The premium sidewall finger strips add flexibility and promote dexterity.

T50	XS-3XL

NFPA 70E · ARC 3 30 CAL CM²

GOATSKIN FOR TIG WELDING

Goatskin is lightweight, comfortable, supple, & flexible. Goatskin provides outstanding finger control, while offering natural heat insulation, making it ideal for TIG welding gloves.



BSX® Grain Goatskin & FR Stretch Knit Cotton TIG Glove

- Goatskin thumb, index, & palm side of middle finger
- Rugged split cowhide ring finger & pinky
- Lightweight FR stretch knit cotton back
- Comfortable pre-curved ring finger & pinky
- Exclusive embedded DragPatch® side padding
- Exclusive embedded RestPach® wrist padding
- Durable Kevlar® stitching

GT7120-NB	S-2XL



AngelFire® Women's Premium Grain Kidskin & FR Cotton TIG Glove

- Cut & sized for a woman's hand
- Premium grain kidskin palm
- FR treated cotton back and lining
- Exclusive DragPatch® side padding
- Unlined palm
- Durable Kevlar® stitching

LT50	XS-XL

Premium Grain Kidskin TIG Glove with DragPatch®

Premium grain kidskin is very soft. It is one of the thinnest leathers, allowing a very high level of finger and hand control. 4" (Standard) cuff offers added wrist protection.

25K	XS-2XL	Standard Cuff
24K	S-XL	Short Cuff



24K





Grain Kidskin & Cowhide TIG Glove

- Unique three-finger design
- Premium grain kidskin on thumb, ring, & middle fingers
- Durable cowhide everywhere else
- Exclusive DragPatch® side padding
- Exclusive RestPatch® wrist padding
- Durable Kevlar® stitching

BT88	S-2XL



25D-BLK 24D-BLK

Premium Deerskin TIG Glove

- High-quality split deerskin
- Unlined for improved dexterity
- Exclusive DragPatch® side padding
- Durable Kevlar® stitching

25D-BLK	S-XL	Standard Cuff
24D-BLK	S-XL	Short Cuff



Grain Goatskin TIG Glove

High-dexterity TIG glove with durable grain goatskin.

25G	S-XL

FlakFinger™



The FlakFinger™ provides extra finger & side hand protection when TIG welding.
See page 80 for details.



Classic Grain Kidskin TIG Glove

- Soft grain kidskin leather
- Seamless index finger
- Durable Kevlar® stitching

35K	S-XL



Grain Kidskin TIG Glove with CushionCore™ and DragPatch®

- Soft grain kidskin leather
- Exclusive DragPatch® side padding
- Exclusive CushionCore™ padded liner on back
- Seamless index finger
- Durable Kevlar® stitching

35KF	S-2XL

CUT RESISTANT



A6 Cut-Resistant Kidskin TIG Glove

- Super supple kidskin offers outstanding finger control and dexterity
- Seamless index finger allows for better rod control
- Straight thumb design for better grip
- ANSI Cut Level A6 cut-resistant liner
- ANSI Abrasion Level 3, ANSI Puncture Level 4
- Durable Kevlar® stitching

35KCR	S-2XL

ANSI A6 CUT · ANSI 3 ABR · ANSI 4 PUN



35KE

Grain Kidskin TIG Glove

- Soft grain kidskin leather
- Unlined for improved dexterity
- Seamless index finger
- Durable Kevlar® stitching

35KE	S-XL	Standard Cuff
34KE	S-XL	Short Cuff



34KE


MECHANICS
GLOVES
ToolHandz MAX
812327
BLACK STALLION

ToolHandz® MAX A7 Cut-Resistant Mechanics Glove with Dot Grip System

Offers a high level of cut protection on the palm (ANSI A7), the maximum level of testable abrasion protection (ANSI 6), and the maximum level of blunt probe puncture resistance (ANSI 5).

GX2126-OB S-2XL

ANSI A7 CUT · ANSI 6 ABR · ANSI 5 PUN · EN388 4444FP



ToolHandz® MAX A7 Cut-Resistant Winter Mechanics Gloves

GX2126-OB Mechanics Glove with addition of water-resistant fleece liner.
See page 71 for details.





ToolHandz® MAX A2 Cut-Resistant Mechanics Glove with Dot Grip System

- Synthetic leather palm; spandex back
- TPR impact protection on back of hand
- PVC dot system on palm for enhanced grip
- Palm liner: ANSI Cut Level A2
- ANSI Abrasion 6; ANSI Puncture 4

GX2025-YB S-2XL

ANSI A2 CUT · ANSI 6 ABR · ANSI 4 PUN · EN388 4143XP



ToolHandz® MAX A7 Cut-Resistant Mechanics Glove with Anti-Vibration Palm Pads

- Synthetic leather palm; spandex back
- TPR impact protection on back of hand
- Vibration-dampening palm pads
- Palm liner: ANSI Cut Level A7
- ANSI Abrasion 5; ANSI Puncture 4

GX2327-OB S-2XL

ANSI A7 CUT · ANSI 5 ABR · ANSI 4 PUN · EN388 3433FP

MAX

TOOLHANDZ® MAX MECHANICS GLOVES

***MAX* Protection. *MAX* Performance.**

All the protection, comfort, quality, & value you expect from Black Stallion®. . . to the MAX. Extreme cut, abrasion, & puncture resistance, impact protection, & more give you MAXimum confidence to get the job done.

ToolHandz® Plus Original Mechanics Glove

Ideal for general hand protection, our best-selling mechanics glove features lightweight and durable synthetic leather with reinforced palm and fingertips. Now with touch screen compatibility to use smart phones, tablets and other touch devices while protecting your hands.

99PLUS-BLK	S-3XL	Black
99PLUS-BLUE	S-2XL	Blue



99PLUS-BLUE



99PLUS-BLK



ToolHandz® Anti-Impact Glove with BumpPatch™

- Padded vibration-dampening palm
- ShokBlok™ 2 rubber guards for light impact protection
- Exclusive BumpPatch™ side padding

GX100	M-2XL



Economy Mechanics Glove with Reinforced Palm

- Synthetic leather palm
- Spandex/neoprene back
- Reinforced palm

19FX-BLK	S-2XL

ARC-Rated Goatskin & FR Cotton Mechanics Glove

A multi-purpose, multi-protection glove for industrial, fabrication, equipment operation, and more. The supple grain goatskin palm provides durable protection, while offering the dexterity needed for spot welding, precision tool work, or machine operation. The flame-resistant cotton back of the glove provides a snug but flexible fit.

GX5015-NW | S-2XL

NFPA 70E | ARC 3 30 CAL/CM²





Grain Goatskin Mechanics Glove

- Grain goatskin palm
- Leather reinforcements
- Spandex back

GX3020-BW | S-2XL



ToolHandz® Hi-Vis Grain Pigskin Mechanics Glove

- Grain pigskin palm
- Snug spandex fit
- Sure-grip reinforced hand & fingertips
- Reflective tape on knuckles
- Cuff strap

99HV | S-2XL



Grain Cowhide Economy Mechanics Glove

- Grain cowhide palm
- Heavy-duty spandex back

19C | M-XL



ToolHandz® CORE Multi-Use Mechanics Glove

Cost-conscious, cool, & comfortable general-purpose mechanics glove.

GX4540-BK S-2XL

ToolHandz® CORE Multi-Use Winter Mechanics Gloves

GX4540-BK Mechanics Glove with addition of fleece lining to keep hands warm.
See page 71 for details.





ToolHandz® CORE Multi-Use Impact Mechanics Glove

- Cool & comfortable synthetic leather palm
- Flexible birdseye spandex back
- TPR impact protection on back of hand
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement

GX4541-BK S-2XL



ToolHandz® CORE Mossy Oak® Multi-Use Mechanics Glove

- Cool & comfortable synthetic leather palm
- Mossy Oak® Break-Up Country® birdseye spandex back
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement
- Reinforced fingertips

GX4640-MB S-2XL

ToolHandz® CORE Mossy Oak® Winter Mechanics Gloves

GX4640-MB Mechanics Glove with addition of fleece lining to keep hands warm.
See page 71 for details.



ToolHandz® CORE Pig Grain Palm Mechanics Glove

Multi-purpose mechanics glove with durable, supple pig grain leather palm.

GX4040-BY S-2XL



ToolHandz® CORE Pig Grain Palm Winter Mechanics Gloves

GX4040-BY Mechanics Glove with addition of fleece lining to keep hands warm.
See page 72 for details.





ToolHandz® CORE Grain Cowhide Palm Mechanics Glove

- Tough & durable grain cowhide palm
- Flexible birdseye spandex back
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement
- Leather inserts on back of all fingertips

GX4140-BW S-2XL



ToolHandz® CORE Goatskin Palm Mechanics Gloves

- Supple & strong goatskin palm
- Flexible birdseye spandex back
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement
- Goatskin inserts on back of all fingertips

GX4240-BW S-2XL

CORE

TOOLHANDZ® CORE MECHANICS GLOVES

***CORE* Comfort. *CORE* Value.**

The essential comfort and performance you expect from Black Stallion® -- with the bottom-line value you demand. ToolHandz® CORE gloves feature the QUALITY materials & design you need to get the job done.

DRIVERS
GLOVES





Grain Cowhide Palm Drivers Glove

Ideal for spot welding, the 97K combines a grain cowhide palm for durability with a value-conscious split cowhide back.

97K	S-3XL	Kevlar® Stitching
97	S-XL	Cotton Stitching





Cowhide Drivers Glove with Reinforced Palm

- Grain cowhide palm with a split cowhide back
- Reinforced palm
- Wing thumb
- Seamless index finger
- Durable Kevlar® stitching

97SW	S-2XL



ARC-Rated & A6 Cut-Resistant Cowhide Drivers Glove

- Grain cowhide palm with a split cowhide back
- ANSI Cut Level A6 cut-resistant liner
- NFPA 70E compliant; ATPV 22 cal/cm^2 (PPE Cat 2)
- Keystone thumb
- Outside seam
- Durable Kevlar® stitching

97KCR	S-2XL

ANSI A6 CUT · NFPA 70E · ARC 2 22 CAL/CM²

Premium Grain Cowhide Drivers Glove

Constructed of premium grain cowhide leather, offering the right balance of performance and value. Cowhide is tough and durable, but breaks in easily for a soft feel. Designed for work in transportation, heavy machine operation, material handling, and general industrial.

91	S-XL







A6 Cut-Resistant Grain Cowhide Drivers Glove

- Premium grain cowhide
- ANSI Cut Level A6 cut-resistant liner
- NFPA 70E; 54 cal/cm^2 (PPE Cat 4)
- ANSI and EN388 Puncture Level 4
- Shirred cuff for a snug fit
- Inside seam protects threads
- Keystone thumb

91CR	S-2XL

ANSI A6 CUT · EN388 3534 · NFPA 70E · ARC 4 54 CAL/CM^2

A6 Cut & Impact Resistant Grain Cowhide Drivers Glove

- Premium grain cowhide
- ANSI Cut Level A6 cut-resistant liner
- NFPA 70E; 54 cal/cm^2 (PPE Cat 4)
- ANSI and EN388 Puncture Level 4
- Highly flexible impact-resistant TPR on back of hand and all fingers
- Ergonomic keystone thumb
- Inside seam protects thread

91CRI	S-2XL

ANSI A6 CUT · EN388 3534 · NFPA 70E · ARC 4 54 CAL/CM^2

Premium Grain Goatskin Drivers Glove

Soft and supple premium grain goatskin offers excellent dexterity, with superior abrasion resistance.

9G	S-XL



NEW



A5 Cut Resistant Premium Grain Goatskin Drivers Glove

- Lightweight, supple, and comfortable grain goatskin
- ANSI Cut Level A5 cut-resistant liner
- ANSI Abrasion Level 4
- Inside seam construction protects threads from wear and abrasion
- Fully lined for additional comfort
- Shirred elastic wrist offers a more snug and comfortable fit
- Keystone thumb design provides exceptional articulation and control

9GCR	S-2XL

ANSI A5 CUT · ANSI 4 ABR

NEW



A5 Cut & Impact Resistant Premium Grain Goatskin Drivers Glove

- Lightweight, supple, & comfortable grain goatskin
- ANSI Cut Level A5 HPPE knit blend liner
- ANSI Abrasion Level 4
- Highly flexible impact-resistant TPR on back of hand & all fingers
- Inside seam construction protects threads from wear and abrasion
- Fully lined for additional comfort
- Keystone thumb design provides exceptional articulation and control

9GCRI	S-2XL

ANSI A5 CUT · ANSI 4 ABR

Premium Grain Elkskin Drivers Glove

Premium grain extra-thick elkskin leather provides unsurpassed softness. Softer and more naturally padded than other leathers, elkskin molds to the wearer's hand and remains soft even when hot and wet.

17 S-XL

Premium Grain Elkskin Winter Drivers Gloves

17 Drivers Glove with addition of genuine Thinsulate™ insulation. See page 73 for details.







Premium Deerskin Drivers Glove

- Durable deerskin
- Shirred elastic back
- Ergonomic keystone thumb
- Inside seam protects thread

i17 S-XL



Premium Deerskin Winter Drivers Glove

- Durable deerskin
- Thinsulate™ insulation
- Shirred elastic back
- Ergonomic keystone thumb
- Inside seam protects thread

i17T S-XL Thinsulate INSULATION

NEW



Grain Cowhide Palm Drivers Glove with Split Cowhide Back

With strong grain cowhide on the palm and abrasion-resistant split cowhide on the back, the 87K and 87 are reliable drivers gloves for a variety of industrial applications.

87K	S-2XL	Kevlar® Stitching
87	S-2XL	Cotton Stitching

NEW





Premium Grain Cowhide Drivers Glove with Seamless Index Finger

- Premium grain cowhide
- Wing thumb
- Seamless index finger

92	S-XL



Performance Grain Goatskin Drivers Glove

- Grain goatskin
- Straight thumb design
- Inside seam protects thread

9GE	S-XL	Straight Thumb



Grain Goatskin & Split Cowhide Drivers Glove

- Durable goatskin palm
- Rugged cowhide back
- Ergonomic keystone thumb
- Inside seam protects thread

9GB	S-XL



Premium Grain Cowhide Drivers Glove with Pull Strap

- Premium grain cowhide
- Pull strap cuff
- Ergonomic keystone thumb
- Inside seam

95	S-XL

Classic Grain Cowhide Drivers Glove

A classic drivers glove design for light-weight, resilient general protection.

93	S-2XL	Keystone Thumb





Premium Cowhide Drivers Glove with Reinforced Palm

- Durable grain cowhide
- Reinforced palm patch
- Ergonomic keystone thumb
- Inside seam

91DP	S-2XL



Performance Pigskin Drivers Glove

- Durable grain pigskin construction
- Ergonomic keystone thumb
- Inside seam

9P	S-XL



Economy Grain Cowhide Drivers Glove

- Durable grain cowhide
- Straight thumb design
- Outside seam

94	S-XL



Economy Split Cowhide Drivers glove

- Split cowhide
- Straight thumb
- Outside seam

10	S-XL



Cowhide Drivers Glove with Pull Strap

- Durable grain cowhide
- Pull strap cuff
- Ergonomic keystone thumb
- Outside seam

96	S-XL



Economy Grain Pigskin Drivers Glove

- Grain pigskin
- Straight thumb
- Outside seam

9PB	S-XL



ARC-Rated Cowhide & FR Cotton Utility Glove

With an ATPV of 30 cal/cm² the A61 can be used as part of a PPE CAT 3 program for work with potential exposure to energized electrical equipment.

A61	S-2XL

NFPA 70E · ARC 3 30 CAL/CM²

ARC FLASH PROTECTION

All gloves on this page help protect hands from arc flash injuries. The proper protective gloves are mandatory for work with potential exposure to energized electrical equipment.



ARC-Rated & Cut-Resistant Cowhide & FR Cotton Utility Glove

- Durable grain cowhide palm & fingertips
- 12 oz. flame-resistant cotton back
- 6.5 oz. cut-resistant para aramid liner
- Exclusive DragPatch® side padding
- 14" long with extended cuff
- ANSI Cut Level A2
- NFPA 70E; ATPV 26 cal/cm² (PPE Cat 3)
- Durable Kevlar® stitching

A62	S-2XL

ANSI A2 CUT · NFPA 70E · ARC 3 26 CAL/CM²



ARC-Rated Goatskin & FR Cotton Mechanics Glove

- Premium grain goatskin palm & fingertips
- Flame-resistant cotton back & lining
- Goatskin reinforcements on palm & fingertips
- NFPA 70E; ATPV 30 cal/cm² (PPE Cat 3)
- Seamless index finger
- Durable Kevlar® stitching

GX5015-NW	S-2XL

NFPA 70E · ARC 3 30 CAL/CM²



ARC-Rated & A6 Cut-Resistant Cowhide Drivers Glove

- Grain cowhide palm with a split cowhide back
- ANSI Cut Level A6
- NFPA 70E compliant; ATPV 22 cal/cm² (PPE Cat 2)
- Keystone thumb
- Outside seam
- Durable Kevlar® stitching

97KCR	S-2XL

ANSI A6 CUT · NFPA 70E · ARC 2 22 CAL/CM²



91CR



91CRI

A6 Cut-Resistant Grain Cowhide Drivers Glove

- Premium grain cowhide
- ANSI Cut Level A6 liner
- NFPA 70E; 54 cal/cm² (PPE Cat 4)
- ANSI and EN388 Puncture Level 4
- Ergonomic keystone thumb
- Inside seam protects thread

91CR	S-2XL	Without TPR Pads
91CRI	S-2XL	With TPR Pads

ANSI A6 CUT · EN388 3534 · NFPA 70E · ARC 4 54 CAL/CM²

COATED
GLOVES



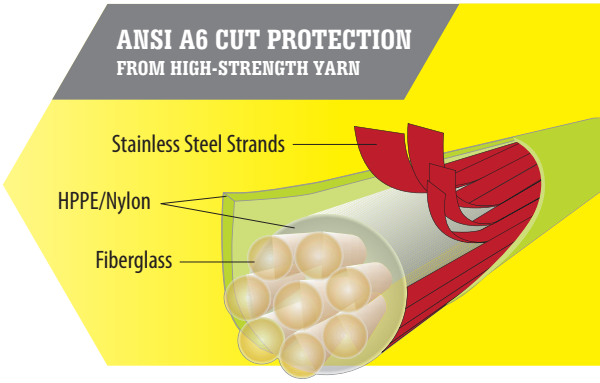
AccuFlex™ A6 Cut & Impact-Resistant Nitrile-Coated Knit Glove

Constructed of an HPPE knit blend to deliver outstanding cut resistance. Strong nylon threads are wrapped around a core of fiberglass fibers. The nylon threads are then wrapped in a layer of stainless steel strands, which are covered by another layer of high-strength synthetic yarn to maximize protection. To improve comfort, an additional layer of nylon covers the inside of the gloves.

GR5040-HR	S-2XL

ANSI A6 CUT · ANSI 4 ABR · ANSI 5 PUN · EN388 4544FP





AccuFlex™ A6 Cut-Resistant Nitrile-Coated Knit Glove

Constructed of an HPPE knit blend to deliver outstanding cut resistance. High strength synthetic yarn is wrapped around threads of stainless steel and fiberglass to maximize protection. Offers High Cut Hazard Level A6 protection.

GR5030-HR	S-2XL

ANSI A6 CUT · ANSI 4 ABR · ANSI 5 PUN · EN388 4544FX



AccuFlex™ A5 Cut-Resistant Sandy Nitrile Knit Glove

With an HPPE knit blend that includes steel and fiberglass fibers and other composite filaments, the GR4030 offers high hazard cut protection.

GR4030-HB S-2XL

ANSI A5 CUT | ANSI 6 ABR | ANSI 3 PUN | EN388 4X43DX





AccuFlex™ A4 Cut-Resistant Nitrile-Foam Knit Glove

- 15-gauge HPPE knit blend
- Textured nitrile-foam coating
- Superior grip in wet, dry, light oil
- ANSI Cut Level A4; EN388 4X43C
- Color-coded binding for size ID

GR3031-GB S-2XL

ANSI A4 CUT | EN388 4X43C



AccuFlex™ A4 Cut-Resistant PU-Coated Knit Glove

- 15-gauge HPPE knit blend
- Flexible PU coating
- Excellent wet/dry grip
- ANSI Cut Level A4; EN388 4X42D
- Color-coded binding for size ID

GR3035-GY S-2XL

ANSI A4 CUT | EN388 4X42D

NEW



AccuFlex™ A5 Cut-Resistant Terry Lined Nitrile-Coated Winter Knit Glove

- Comfortable 15-gauge HPPE knit blend
- Warm 10-gauge acrylic terry liner
- ANSI Cut Level A5 and EN388 4X44E protection
- Sandy nitrile coated palm and fingers
- Superior grip for cold wet/dry use
- Color-coded binding for EZ size ID

GR4545-HB S-2XL

ANSI A5 CUT | EN388 4X44E

NEW



AccuFlex™ Cut Resistant Latex-Coated Glove

- Constructed of 10-gauge Kevlar® knit
- ANSI Cut Level A2 and EN388 3544 protection
- Palm and fingers coated with crinkle texture latex
- Color-coded binding for EZ size ID

GR1135-YL S-XL

ANSI A2 CUT | EN388 3544



AccuFlex™ 15-Gauge Nylon/Spandex Nitrile Micro-Foam Knit Glove

The GC1525-GB and GC1526-GB offer superior fit and excellent grip. Exceptional dexterity for work with small items and tools.

GC1525-GB	XS-2XL	Foam Grip
GC1526-GB	XS-2XL	Dot Grip

EN388 4131





AccuFlex™ 13-Gauge PU-Coated Nylon Knit Glove

- High-dexterity 13-gauge nylon knit
- Flexible polyurethane palm & finger coating
- PU coating provides excellent dexterity and abrasion resistance
- Good grip in dry conditions
- Comfortable breathable back
- Color-coded binding for size ID

GC2035-GY	S-2XL

EN388 3121



AccuFlex™ 13-Gauge PU-Coated Poly Knit Glove

- Breathable 13-gauge polyester knit
- Flexible polyurethane palm & finger coating
- PU coating provides excellent dexterity and abrasion resistance
- Good grip in dry conditions
- Color-coded binding for size ID
- Not tagged or labeled for individual sale

GC3135-GY	S-2XL

EN388 3121



AccuFlex™ 13-Gauge Nitrile-Coated Nylon Glove

- 13-gauge knit construction
- Palm and fingers coated with smooth nitrile
- EN388 3121 protection
- Color-coded binding for size ID

GC2030-GY	S-2XL

EN388 3121

NEW



AccuFlex™ Nitrile Foam Coated 13-Gauge Nylon Knit Glove

- 13-gauge high-dexterity nylon knit is lightweight, breathable, and comfortable
- Palm & fingertips coated with tough foam nitrile
- Foam Nitrile is spongy for a better wet grip
- Snug Ergonomic Fit provides a high level of dexterity
- Color-coded binding for EZ size ID
- EN388 3131

GC2038-GY	S-2XL

EN388 3131

AccuFlex™ Double Latex Terry-Lined Winter Knit Glove

With a double layer of water resistant latex and terry lining, the GC2634-OA is an excellent cold storage or cold weather glove.

GC2634-OA	S-2XL

ANSI A2 CUT · EN388 2242 · EN511 X21





AccuFlex™ Water-Repellant Double Latex Knit Glove

- Breathable 15-gauge polyester knit
- Sandy grip coated palm & fingers
- EN388 2131
- Full latex coating keeps hands dry
- Superior dexterity and comfort

GC2534-BL	S-2XL

EN388 2131



AccuFlex™ ¾ Latex-Coated Acrylic Terry Knit Glove

- Warm 10-gauge acrylic terry liner
- ¾ dip crinkle latex coating
- EN388 2131
- Superior grip for cold wet/dry use
- Color-coded binding for size ID

GC4145-HB	S-2XL

EN388 2131



Atlas™ Rubber-Coated Cotton/Poly String Knit Glove

- Ergonomic curved design
- Flexible rubber coating
- Seamless liner
- Not cut resistant

2300	S-XL



AccuFlex™ 10-Gauge Latex-Coated Poly Knit Glove

- Breathable 10-gauge polyester knit shell
- Durable crinkle latex palm coating
- Outstanding grip & tear resistance
- Seamless slip-on knit cuff
- Color-coded binding for size ID
- EN388 2242

GC1110-BL	S-XL

EN388 2242



Classic Split Cowhide Work Glove

Shoulder split cowhide is a value-rich leather option that offers a basic level of durability.

5B	S-2XL	Shoulder Split Cowhide
6B	L	Thicker Shoulder Split Cowhide





Padded Double Palm Split Cowhide Work Glove

- Shoulder split cowhide
- Padded double palm
- Rubberized short cuff

6DP	L



Side Split Cowhide Work Glove with Patched Palm

- Side split cowhide palm & knuckle strip
- Palm patch
- Rubberized short cuff

5Y	L



Side Split Cowhide Work Glove with Full Leather Back

- Side split cowhide
- Full leather hand coverage
- Durable Kevlar® stitching
- Short cuff

5F	L



Rugged Split Cowhide Work Glove

- Side split cowhide palm & knuckle strip
- Durable Kevlar® stitching
- Short cuff

5A	S-XL





Premium Shoulder Split Cowhide Work Glove with Full Leather Back

- Select shoulder split cowhide
- Full leather hand coverage

5FB	L	Short Cuff
8FB	L	Long Cuff



Classic Split Cowhide Work Glove

- Shoulder split cowhide palm & knuckle strip
- Shirred elastic cuff
- Starched short cuff

5BE	L



WINTER GLOVES & COLD-WEATHER GEAR

ToolHandz® MAX A7 Cut-Resistant Winter Mechanics Glove

The GW2226-0B offers a high level of cut protection on the palm (ANSI A7), the maximum level of testable abrasion protection (ANSI 6), and the maximum level of blunt probe puncture resistance (ANSI 5). And it includes fleece insulation with a protective water barrier.

GW2226-0B S-2XL

ANSI A7 CUT · ANSI 6 ABR · ANSI 5 PUN · EN388 4444FP





ToolHandz® CORE Multi-Use Winter Mechanics Glove

- Soft & comfortable synthetic leather palm
- Flexible birdseye spandex back
- Fleece lining helps keep hands warm
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement

GW4540-BK S-2XL



ToolHandz® CORE Mossy Oak® Winter Mechanics Glove

- Soft & comfortable synthetic leather palm
- Mossy Oak® Break-Up Country® birdseye spandex back
- Fleece lining helps keep hands warm
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement

GW4640-MB S-2XL



ToolHandz® Water-Resistant Hi-Vis Winter Mechanics Glove

- Synthetic leather palm
- Reinforced palm
- Hi-vis spandex back
- Protective guards and padding
- Multiblend™ insulation
- Water-resistant lining
- Cuff strap with hook & loop closure

GW101 M-2XL



Winter Mechanics Gloves with Storm Cuff

- Synthetic leather padded palm
- Spandex back
- Hi-vis spandex back with reflective strip
- Multiblend™ insulation
- Water-resistant lining
- Storm cuff

15HV S-2XL



ToolHandz® Pigskin Insulated Winter Mechanics Glove

Grain goatskin palm winter work glove with genuine Thinsulate™ insulation for warmth and comfort.

99ACE-PW S-2XL

Thinsulate INSULATION



Pigskin Water-Resistant Winter Glove

- Reinforced premium grain pigskin palm
- Polar fleece back
- Multiblend™ insulation
- Water-resistant lining
- Storm cuff

15FH-MAX2 S-XL



ToolHandz® CORE Pig Grain Palm Winter Mechanics Glove

- Grain pigskin palm
- Flexible birdseye spandex back
- Fleece lining helps keep hands warm
- TPR cuff strap with hook & loop closure
- Double-stitched thumb reinforcement

GW4040-BY S-2XL



Split Cowhide Polar Fleece Winter Glove

- Split cowhide palm
- Polar fleece back

15FH-GRAY S-2XL



Grain Pigskin & Polar Fleece Winter Glove

- Grain pigskin palm
- Polar fleece back
- Multiblend™ insulation

15FH-BLK S-XL



Fleece Insulated Cowhide Winter Drivers Glove

Grain cowhide provides durability, with natural insulation properties. The fleece insulation keeps your hands warm.

93W S-2XL

Original 3M™ Thinsulate™ Insulation

Thinsulate™ insulation is warm, lightweight, & thin. It helps trap and hold body heat, while allowing moisture to escape. Gloves 99ACE-PW, 17T, & i17T include geniune Thinsulate™ insulation.



Premium Elkskin Winter Drivers Glove

- Premium grain elkskin
- Thinsulate™ insulation

17T S-XL



Premium Grain Pigskin Winter Drivers Glove

- Lightweight grain pigskin
- Fleece insulation

9PW S-2XL



Premium Deerskin Winter Drivers Glove

- Durable deerskin
- Thinsulate™ insulation
- Shirred elastic back
- Ergonomic keystone thumb
- Inside seam protects thread

i17T S-XL



Pigskin Winter Work Glove with Storm Cuff

- Resilient grain pigskin palm & knuckle strip
- Nylon back
- Multiblend™ insulation
- Storm cuff

6LPK	S-XL



Heavy Side Split Cowhide Winter Work Glove

- Durable heavy side split cowhide palm & knuckle strip
- Palm patch
- Cotton fleece lining
- Rubberized short cuff

5YW	L



Grain Pigskin Palm Winter Work Glove

- Grain pigskin palm & knuckle strip
- Multiblend™ insulation

5LP	S-XL



Cowhide Water-Resistant Winter Work Glove

- Split cowhide palm
- Water-resistant lining
- Multiblend™ insulation

5LWP	L-2XL

NEW



AccuFlex™ A5 Cut-Resistant Terry Lined Nitrile-Coated Winter Knit Glove

- Comfortable 15-gauge HPPE knit blend
- Warm 10-gauge acrylic terry liner
- ANSI Cut Level A5 and EN388 4X44E protection
- Sandy nitrile coated palm and fingers
- Superior grip for cold wet/dry use
- Color coded binding for EZ size ID

GR4545-HB	S-2XL

ANSI A5 CUT · EN388 4X44E



AccuFlex™ ¾ Latex-Coated Acrylic Terry Knit Glove

- Warm 10-gauge acrylic terry liner
- ¾ dip crinkle latex coating
- EN388 2131
- Superior grip for cold wet/dry use
- Color-coded binding for size ID
- EN388 2131

GC4145-HB	S-2XL

EN388 2131



AccuFlex™ Double Latex Terry-Lined Winter Knit Glove

- Comfortable 15-gauge polyester knit
- Full latex coating keeps hands dry
- Sandy grip coated palm & fingertips
- 7-gauge terry lined to keep hands warm
- ANSI Cut Level A2
- EN388 2242; EN511 X21

GC2634-OA	S-2XL

ANSI A2 CUT · EN388 2242 · EN511 X21



Moisture-Wicking Knit Glove Liner

- Moisture-wicking thermal knit
- Reversible

2121	L	White
2121-BLU	L	Blue



WL300 WL350



JF1331-BK JF1332-LM JF1332-OR

Performance FR Twill Winter Hood Liner

- FR cotton twill shell offers enhanced FR protection
- Available with thick sherpa pile lining or fleece lining for extra warmth
- Extended neck coverage
- Includes pockets to hold heat packs
- One size

WL300	One Size	Sherpa Pile Lined
WL350	One Size	Red Fleece Lined

12 oz. FR Cotton Full-Zip Hooded Sweatshirt

- Comfortable FR treated cotton*
- Convenient exterior sleeve pocket
- Removable hood for job site safety
- Covered flaps on pockets & zipper front
- Standup collar

JF1331-BK	M–4XL	Black
JF1332-LM	M–4XL	Safety Lime, 2" Reflective Tape
JF1332-OR	M–4XL	Safety Orange, 2" Reflective Tape

*For welders, the FR Hooded Sweatshirt is intended to be used as part of a layered warmth/FR system. It is recommended that a welding jacket be worn over the Hooded Sweatshirt for maximum protection when welding.



12 oz. AR/FR Cotton Full-Zip Hooded Sweatshirt

- 12 oz. flame-resistant cotton knit fleece*
- Snap-on removable hood with self-fabric drawstrings
- Convenient left sleeve pocket holds small items
- Covered flaps on front pockets & zipper
- NFPA 2112; UL Classified
- NFPA 70E compliant; PPE Category 2

JF3530-NV	M–4XL	Navy

*For welders, the AR/FR Hooded Sweatshirt is intended to be used as part of a layered warmth/FR system. It is recommended that a welding jacket be worn over the JF3530-NV for maximum protection when welding.

A3 Cut-Resistant Kevlar® Knit Sleeves

Durable double-layer Kevlar® knit sleeves offer both ANSI Cut Level A3 protection and flame resistance. Available in wrist-to-elbow (18″) and wrist-to-bicep (23″) sizes. Sold by the pair.

KS-18-YL	18″ Length
KS-23-YL	23″ Length

ANSI A3 CUT



KS-18-YL



KS-23-YL

Kevlar® engineered yarns combine cut-resistant soft-spun Kevlar® materials, high-strength inorganic yarns, & elastic stretch-core yarns to deliver the best balance of protection & comfort. In addition to being extremely cut resistant, DuPont™ Kevlar® is inherently flame resistant. Kevlar® will not ignite, melt, or degrade in heat.

KEVLAR® CUT & FLAME RESISTANCE



KS-18T-YL

A3 Cut-Resistant Kevlar® Knit Sleeves with Thumb Slot, Yellow

- Double-layer Kevlar® knit
- Superior flame & heat resistance
- ANSI Cut Level A3
- Thumb hole keeps sleeve from sliding up
- 18″ wrist to elbow protection or 23″ wrist to bicep protection
- Machine washable (no bleach)
- Sold by the pair

KS-18T-YL	18″ Length
KS-23T-YL	23″ Length

ANSI A3 CUT



KS-18T-BK

A3 Cut-Resistant Kevlar® Knit Sleeves with Thumb Slot, Black

- Double-layer Kevlar® knit
- Superior flame & heat resistance
- ANSI Cut Level A3
- Thumb hole keeps sleeve from sliding up
- 18″ wrist to elbow protection or 23″ wrist to bicep protection
- Machine washable (no bleach)
- Sold by the pair

KS-18T-BK	18″ Length
KS-23T-BK	23″ Length

ANSI A3 CUT



A4 Cut-Resistant 18″ HPPE Knit Sleeves with Thumb Slot

- 13-gauge HPPE knit blend with fiberglass
- ANSI Cut Level A4
- 1″ elastic bicep band with silicone grip dots
- 18″ wrist to elbow protection
- Sold by the pair

HS-18T-HY	18″ Length

ANSI A4 CUT



ANSI Class 2 7-Pocket Hi-Vis Safety Vest

Made of lightweight and breathable polyester mesh. Available in Hi-Vis Orange or Lime with 2" reflective tape with contrasting border. Meets ANSI Type R, Class 2 standard for work around roadway and temporary traffic. Ideal for Construction, Industrial & Warehousing, Manufacturing, Transportation, Agribusiness, and Security/Traffic Control applications.

VS2035-OR	S-5XL	Orange
VS2035-LM	S-5XL	Lime

ANSI R2 107



ANSI Class 3 Short-Sleeve Hi-Vis Safety Vest

- ANSI/ISEA 107-2015 Type R, Class 3
- Polyester mesh with 2" reflective tape
- Exterior chest pocket for radio/phone
- 2 inside pockets hold small items
- Mic tab on left shoulder
- Zipper closure

VS2030-OR	S-5XL	Orange
VS2030-LM	S-5XL	Lime

ANSI R3 107



ANSI Class 2 Standard Hi-Vis Safety Vest

- ANSI/ISEA 107-2015 Type R, Class 2
- Polyester mesh with 2" reflective tape
- Exterior chest pocket for radio/phone
- Inside pocket holds small items
- Mic tab on left shoulder
- Zipper closure

VS2020-OR	S-5XL	Orange
VS2020-LM	S-5XL	Lime

ANSI R2 107



ANSI Class 2 Break-Away Hi-Vis Safety Vest

- ANSI/ISEA 107-2015 Type R, Class 2
- Polyester mesh with 2" reflective tape
- 5-point break-away system
- Exterior chest pocket for radio/phone
- Inside pocket holds small items
- Mic tab on left shoulder

VS2025-OR	S-5XL	Orange
VS2025-LM	S-5XL	Lime

ANSI R2 107



ANSI Class 2 Two-Tone Hi-Vis Safety Vest

- ANSI/ISEA 107-2015 Type R, Class 2
- Polyester mesh
- 2" reflective tape with contrasting border
- Exterior chest pocket for radio/phone
- Inside pocket holds small items
- Mic tab on left shoulder
- Zipper closure

VS2022-OR	S-5XL	Orange
VS2022-LM	S-5XL	Lime

ANSI R2 107

FR Industrial Umbrella

Provides needed shade in and around work sites where FR is required or recommended, including construction, pipe welding, and other industrial applications. NFPA 701 and California Fire Marshal (CFM) compliant. 7′ 6″ high x 6′ 8″ wide.

UB100	FR Umbrella Only
UB150	FR Umbrella/ Tripod Stand Combo



Nylon carrying case included



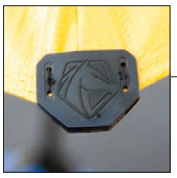
Large FR label



Flexible fiberglass ribs will not warp



Wind vent increases stability



Durable end caps on ribs help prevent rips & tears

UB100

UV tested to UPF 50+

Tilt mechanism provides directional shading as needed

Powder-coated aluminum pole

UB50 Tripod stand sold separately

WATER. REST. SHADE.

Thousands of workers become sick each year from working in the heat generated by direct sunlight. Under OSHA law, employers are responsible for protecting workers from extreme heat. It is the employer's duty to provide workers with water, rest, & shade.



Umbrella Tripod Stand

- Heavy-duty steel construction
- Stand is 31″ high when opened
- Legs are approximately 49.5″ apart when extended
- Holes on feet for anchors
- Nylon carrying case included

UB50	Tripod Stand





Umbrella Ground Spike

- 25″ length with 11″ below-ground spike for a more secure hold
- Easy-insert foot-step provides extra leverage to drive spike into ground
- Universal bracket with thumb screw tightening

UB25	Umbrella Ground Spike

Core FR Industrial Umbrella

The Core FR Industrial Umbrella provides the protection and portability needed for employee health and wellness. Shade is provided by the flame-resistant 300D polyester top that blocks out 98% of harmful UV rays. 7′ 3″ max height x 7′ 6″ wide.

UB200-CAM	Core FR Umbrella Only	Camo
UB200-YEL	Core FR Umbrella Only	Yellow/Lime
UB200-BLU	Core FR Umbrella Only	Blue
UB250-CAM	Core FR Umbrella/Tripod Stand Combo	Camo
UB250-YEL	Core FR Umbrella/Tripod Stand Combo	Yellow/Lime
UB250-BLU	Core FR Umbrella/Tripod Stand Combo	Blue

NFPA FR 701 · UPF 50+ · CPAI FR 84



UB200-BLU

Tilt mechanism provides directional shading as needed



UB200-YEL

300 denier polyester top blocks 98% of harmful UV rays

Heavy-duty powder coated steel poles

Durable steel ribs

Durable end caps on ribs help prevent rips & tears

Convenient carry bag with pocket

NEW



UB200-CAM

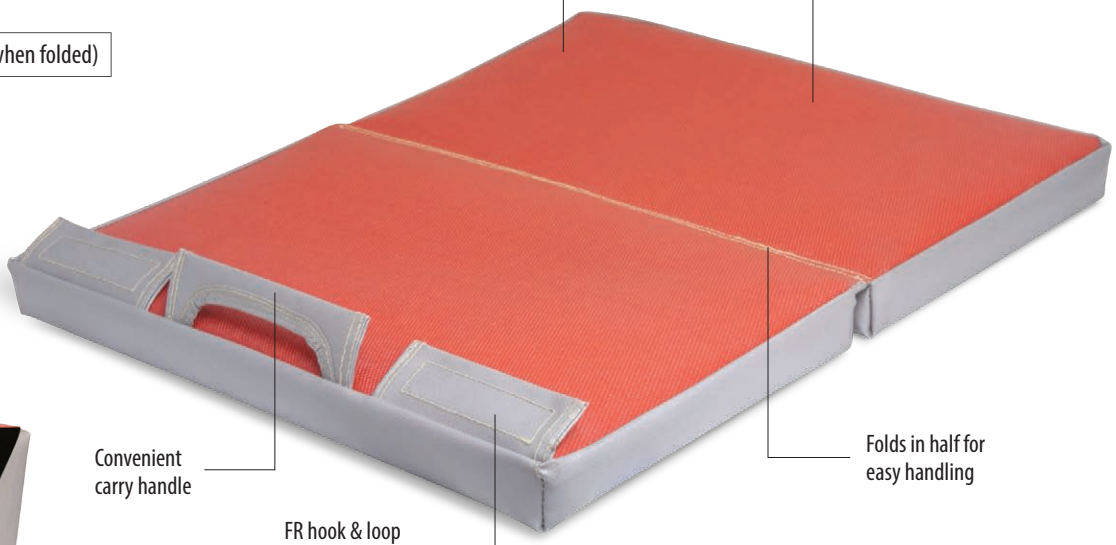
NEW! Camo Pattern (UB200-CAM)

UB50 Tripod stand sold separately
See page 78

SmashPad™ FR Welding Mat

Helps to alleviate aches and pains associated with kneeling, sitting, leaning, and more during long welding runs. Foam cushioning provides supportive comfort, while the flame-resistant fiberglass outer shell resists sparks. Place it directly on the floor or ground and sit or kneel on it. Use it as an arm prop to reduce hand and arm fatigue. Connect two or more to create a larger padded surface. Easy to clean -- simply wipe off dirt and grime and dry.

AP3015-RG	16"W x 19"L (16" x 9.5" when folded)





Bold, easy to read retail packaging

FlakFinger™ Adjustable Welding Heat Shield

Uses multiple layers of 4.7 ounce fiberglass to provide enhanced heat protection for both fingers and the side of the hand during long welding runs. The versatile design offers multiple protection options. Use for single-finger or two-finger protection. Use on the trigger hand or rod hand (or both). Adjust the length of the sleeve to create a longer or shorter "tail". Position the tail over the back of the hand to get the heat-shielding protection of a back pad.

AT2010-WG	Sold in 8-Pack Counter Displays

US Patent #D782118





Innovative packaging doubles as counter-top display



Aluminized Fiberglass Backpad

- Double layer of fiberglass
- Aluminized fiberglass outer layer

BP	6″ W x 8″H



Carbon Fiber Backpad

- Flexible flame-resistant carbon fiber felt under layer
- Aluminized fiberglass outer layer
- Made in USA

BP-CB	6″ W x 8″H



Heavy Duty Insulated Backpad

- Extra ½″ layer of fiberglass insulation
- Aluminized outer layer
- Made in USA

BP-DX	6″ W x 8″H



Split Cowhide Cable Cover with Snap Closure

- 1.75″ or 1.25″ diameter opening
- Snap closure
- Sold by the foot

134	1.75″ Diameter
114	1.25″ Diameter



Split Cowhide Cable Cover with Hook & Loop Closure

- 1.75″ or 1.25″ diameter opening
- Hook & loop closure
- Sold in 5 foot increments

C134V	1.75″ Diameter
C114V	1.25″ Diameter



Split Cowhide Rod Holder

- Leather rod holder
- Metal swivel clip
- Durable Kevlar® stitching

RH	One Size



Easy Cooling Pipe Wrap

- FR canvas outer layer with 18 oz. fiberglass lining
- Helps control cool down, reducing weld cracking
- Adjustable sizing

AP1010-OD-0608	Fits 6″ - 8″ Pipes
AP1010-OD-1012	Fits 10″ - 12″ Pipes
AP1010-OD-1420	Fits 14″ - 20″ Pipes
AP1010-OD-2228	Fits 22″ - 28″ Pipes
AP1010-OD-3036	Fits 30″ - 36″ Pipes
AP1010-OD-4048	Fits 40″ - 48″ Pipes

BSX® Extreme Welder's Gearpack

Designed inside and out specifically for welders, the BSX® Gearpack includes lots of storage room and accessory/tool pockets.

GB100	12"W x 15"L x 19"H

Rivet-reinforced top handle with rubberized grip for sturdy and comfortable transporting



Padded ergonomic straps allow bag to be worn as backpack

Exterior mesh pocket with top cord lock



Compact packaging saves distributors money on shipping costs



Welding helmet & gloves not included



Quick-release padded HelmetCatch™ makes protecting and transporting a helmet a snap



FREE utility carabiner and lunch cooler included (inside Gearpack)





Welder's Toolbag

- Large interior fits welding helmet, jacket, gloves, grinder, tools, and more
- Top-opening zippered flap
- Tool pockets
- Zippered end pocket

GB150	22"L x 12" W x 16"H



BSX® Helmet Utility Bag

- Zippered inside pocket
- Cool mesh construction
- Can be worn as a backpack
- Holds most welding helmets

GB200	16.25" W x 21.25" H

FR Wrap-Around Helmet Bib

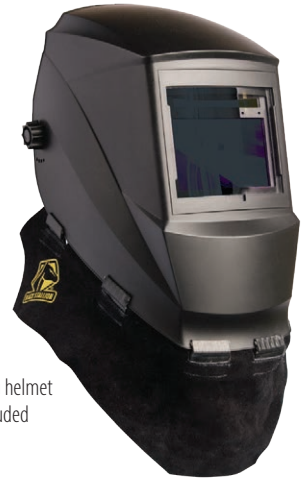
The lightweight double-layer FR cotton helmet bib features wrap-around coverage that blocks more sparks, heat, and UV rays. The extended front provides extra protection and reduces annoying chest glare.

AH2140-NS | Sold in 12-Pack Counter Displays



NEW innovative packaging can be used as a counter-top display for fast sales





Split Cowhide Wrap-Around Helmet Bib

- Durable split cowhide leather
- Wrap-around coverage blocks more sparks, heat, & UV rays
- Extended front coverage provides extra protection and reduces chest glare
- 6 push-on clips provide secure hold on most welding helmets
- Doesn't block vision when helmet is raised

AH5040-BK | One Size



GlareBlocker™ Welding Helmet Glare Guard

- Double layer of 7 oz. flame-resistant cotton protects against light sparks & UV rays
- Curved hood blocks glare from over-the-shoulder light
- Innovative open ventilation design allows cooling airflow between helmet & GlareBlocker™
- Removable neck drape protects back of neck
- Does not interfere with helmet operation
- Lighter outer color helps reflect heat away from head
- One size fits any open-back welding helmet with strap

AH3035-NS | One Size

FR Cotton Welding Cap with Hidden Bill Extension

Quite possibly the most comfortable and best-fitting welding cap ever made! And it's fully FR. Constructed of a unique combination of single-layer and stretch knit 7 oz. FR cotton to provide lightweight protection from sparks, with less heat trapping. Machine washable with flame-resistant protection through 50 washes.

AH1630-GS	S-L	Gray/Stone Khaki
AH1630-NG	S-L	Navy/Gray
AH1730-BL	S-L	Blue Plaid



Wider & longer bill offers more neck protection from arc/sun UV rays



Hidden bill flap provides extra neck protection when extended over jacket collar



AH1630-GS

FR Cotton Welding Cap Size Chart

SIZE	HEAD SIZE AT EYEBROW	HAT SIZE
Small	21" - 21.5"	6 ¾ - 6 ⅞
Medium	21.5" - 23"	6 ⅞ - 7 ⅜
Large	23" - 25.5"	7 ⅜ - 8



AH1630-NG



AH1730-BL

Custom Logo Services

Promote your business, your customer's business, or both with our custom logo services. We make adding your logo or other graphic to our gloves & garments fast, easy, & affordable.

Welding Beanies • Welding Jackets • Gloves • Bags • T-Shirts • Work Shirts • Coveralls • Safety Vests

Call or Email Today to Learn More





BSX® Silicone Grip FR Cotton Welding Cap

Constructed of lightweight 7 oz. flame-resistant cotton to provide protection from sparks, with less heat trapping. The FR cotton stretch knit panels provide protection with flexibility for added comfort. The larger cap bill offers extra protection from sparks and UV rays and includes a hidden flap that can be extended as needed for even more neck protection. Unique silicone grip strip on the forehead provides a more secure fit, with less slipping and sliding.

AH1631-NB	S-L	Navy/Black



Silicone Grip Strip on forehead offers a more secure fit





BC5W-BK



BC5B-BK

BSX® Cotton Welding Cap and Beanie

- Welding Cap features double layer construction & neck guard
- One size fits most

BC5W-BK	Welding Cap
BC5B-BK	Beanie



BSX® Helmet Sweatband

- Cushioned for comfort
- Designed for non-suspension headgear
- 2 per pack

BC5SB-BK



BSX® Cotton Doo Rag

- Absorbent forehead padding
- One size fits most

BC5D-BK



HIGH TEMPERATURE PROTECTION



ARC-Rated Flame-Resistant Cotton Balaclava

With both NFPA 2112 & NFPA 70E certification, the AH1520-NV offers both flash fire and arc flash incident protection. One size.

AH1520-NV	FR Cotton

NFPA 2112 · NFPA 70E · ARC 2 12 cal/cm²





Knit Balaclava

- Single layer knit sock hood
- One size
- Made in USA

NH100	Nomex® Knit	White
NH100-BK	Nomex® Knit	Black

KH100	Kevlar® Knit
PRH100	PBI® Knit

MADE IN USA



Double Layer Knit Balaclava with Neck Drape

- Double layer head protection
- Single layer circular neck drape
- One size
- NH200: NFPA 70E; ATPV 8.9 cal/cm²
- Made in USA

NH200	Nomex® Knit
KH200	Kevlar® Knit
PRH200	PBI® Knit

MADE IN USA · NFPA 70E · ARC 2 8.9 cal/cm²



Knit Balaclava with Front and Back Drapes

- Single layer knit sock hood
- Front and back drapes
- One size
- Made in USA

NH300	Nomex® Knit
PRH300	PBI® Knit

MADE IN USA





Nomex® Double Layer Knit Neck Gaiter

- Double layer (2 ply) Nomex® knit
- NFPA 70E compliant
- ATPV 8.9 cal/cm² (PPE Cat 2)
- Machine washable (no bleach)
- Made in USA

AH3560-WH	Nomex® Knit

MADE IN USA · NFPA 70E · ARC 2 8.9 cal/cm²



Heavy-Duty Nomex® Knit Balaclava

- Double layer Nomex® knit
- Front and back drapes
- NFPA 70E compliant
- ATPV 8.9 cal/cm² (PPE Cat 2)
- One size
- Made in USA

NH400	Nomex® Knit

MADE IN USA · NFPA 70E · ARC 2 8.9 cal/cm²





FR Cotton Knit Neck Gaiter

- 7 oz. FR cotton knit
- Durable para-aramid threads
- NFPA 70E compliant
- ATPV 12 cal/cm² (PPE Cat 2)
- Tested to ASTM F1506

AH1565-GY	Cotton

NFPA 70E · ARC 2 12 cal/cm²

Kevlar® Terry Cloth Hi-Temp Glove with Wool Lining

Kevlar® terry cloth provides thermal protection from intense heat and hot, sharp objects. One size.

TK114	14″ Length



Our High-Temperature gloves, mitts, hoods, and other gear are proudly made in the USA in our Southern California factory.

Made in USA


DK114

Para-Aramid Hi-Temp Glove

- 22 oz. heat-resistant and strong para-aramid synthetic blend
- Ideal for aluminum extrusion, steel fabrication, and glass manufacturing applications
- One size

DK114	14″ Length
DK118	18″ Length
DK123	23″ Length


AHS714P


AHS714L

Aluminized Carbon/Kevlar® Back Hi-Temp Gloves

- Fully sock lined with wool
- 14″ length
- One size

AHS714L	Split Cowhide Palm
AHS714P	PBI® Palm
AHS714DK	Kevlar® Palm



PBI® Hi-Temp Glove

- 22 oz. high performance polybenzimidazole (PBI)
- Fully sock lined with wool
- 14″ length
- One size

P114



Vertex™ Hi-Temp Glove

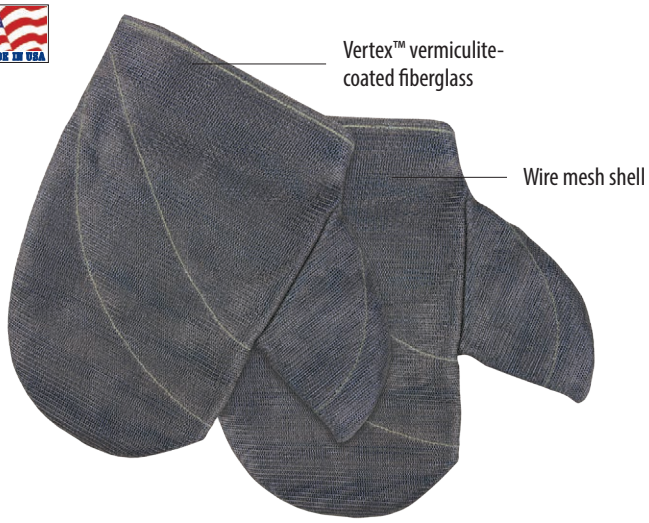
- 36 oz. Vertex™ fiberglass
- Fully sock lined with wool
- 14″ length
- One size

V114

Vertex™ Hi-Temp Jumbo Cover Mitt

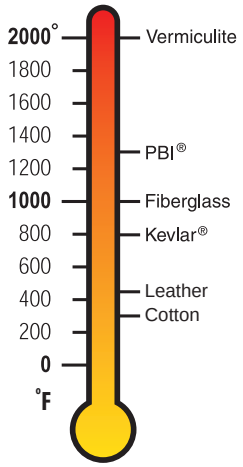
36 oz. Vertex™ vermiculite-coated fiberglass provides extreme heat protection for short durations. Wire mesh shell. Unlined. One size.

WVC1R



Glove & Mitt Material Degradation Temperatures

Hi-temp gloves can be made of a variety of materials. The thermometer is a rough guideline of the relative degradation/melting temperature of various heat-resistant material. These temps should not be construed as a guide for working temperatures, but should be used for comparison only.





V214

Vertex™ Hi-Temp Mitt

- 36 oz. Vertex™ vermiculite-coated fiberglass
- Fully sock lined with wool and Nomex® felt
- One size

V214	14″ Length
V223	23″ Length
V214V	14″ Length, Double Palm



DK214

Para-Aramid Hi-Temp Mitt

- Fully sock lined with wool & Nomex® felt
- 14″ length
- One size

DK214	Single Palm
DK214DK	Double Palm



Aluminized Carbon/Para-Aramid Hi-Temp Leggings

- 19 oz. aluminized carbon/para-aramid
- Spring clip supported
- Hook and loop fastener
- Double reinforced flare
- One size

78AHS

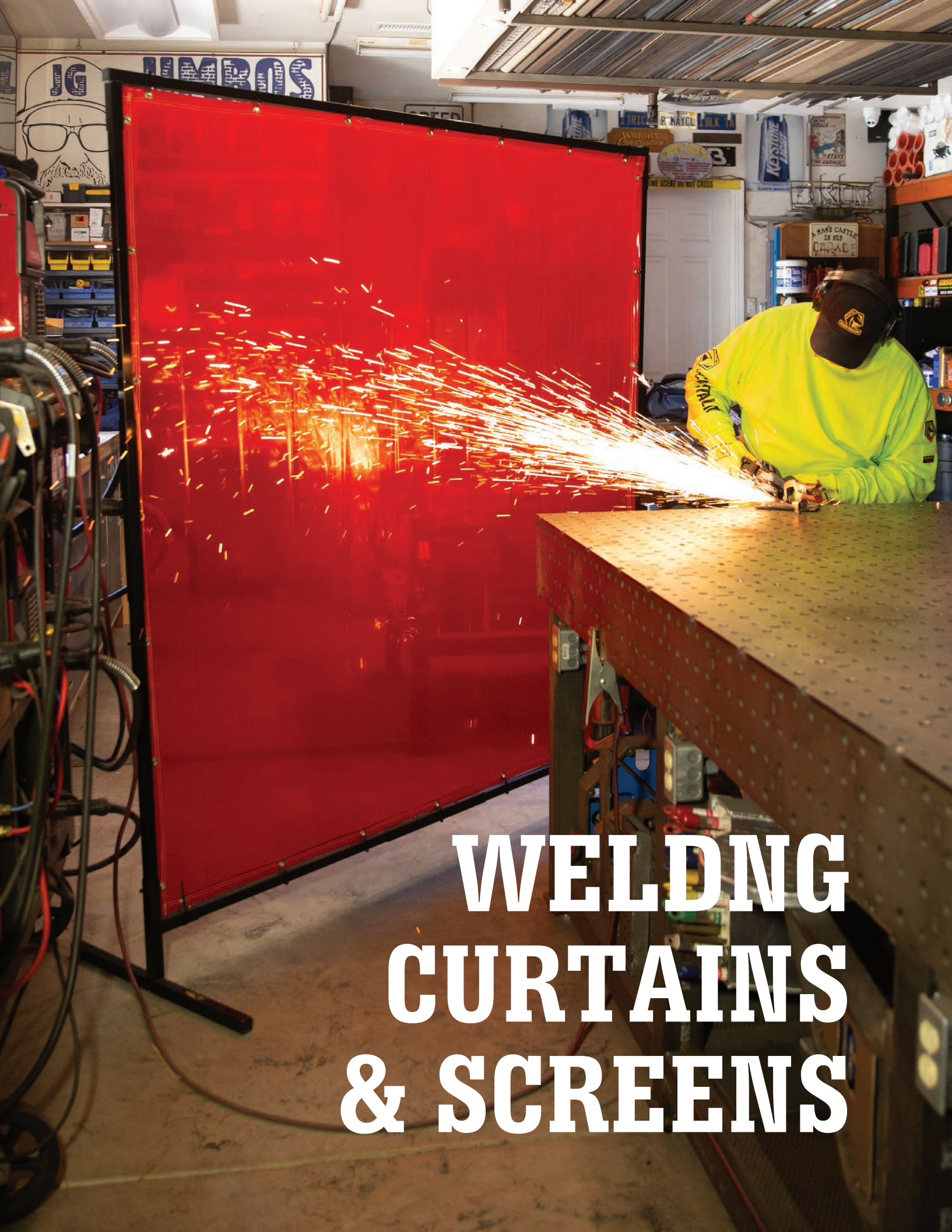


130AHS

Aluminized Carbon/Para-Aramid Hi-Temp Jacket

- 19 oz. aluminized carbon/para-aramid blend
- Protects against radiant heat and sheds molten splash

130AHS	S-4XL	30″ Length
148AHS	S-4XL	48″ Length
150AHS	S-4XL	50″ Length



WELDING CURTAINS & SCREENS

Welding Curtains



Black Stallion® Welding Curtains provide durable and convenient protection of workers, bystanders, materials, and equipment near active welding. They create a physical barrier that keeps sparks and flying debris contained, while shielding bystanders or employees in the immediate vicinity from the dangerous UV light produced by a welding torch.

You can choose from several curtain options. Our exclusive Saf-Vu™ 14 mil. flame-resistant vinyl is designed to reduce the hazard of UV radiation exposure and is offered in five translucent colors. Curtains are also available in 12 oz. opaque canvas duck for maximum eye protection and extra-thick 40 mil vinyl for high-abrasion resistance. All curtains meet requirements of NFPA 701 and the California Fire Marshal.

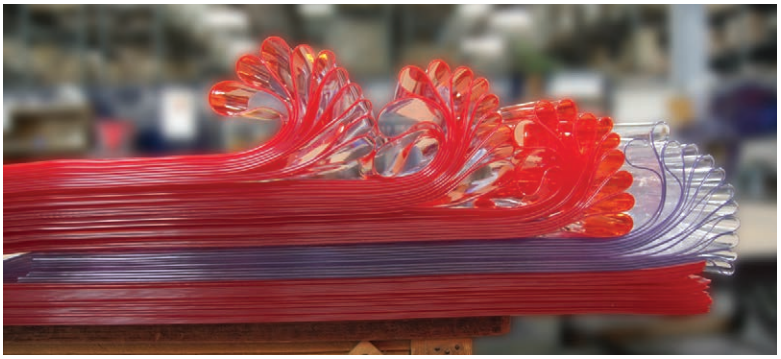
MATERIAL	KEY FEATURES	ROLL WIDTHS	YARDS/ ROLL*	ITEM#	STOCK SIZES	OLIVE DRAB	ORANGE	YELLOW	SHADE 8	GREEN	BLUE
Saf-Vu™ 14 mil. Translucent Vinyl	• Blocks most UV radiation • Inhibits viewing from passersby • Meets requirements of NFPA 701	74″	62 yards*	64-1006	6′ x 6′	-	6x6V1-ORA	6x6V1-YEL	6x6V1-SH8	6x6V1-GRN	6x6V1-BLU
					6′ x 8′	-	6x8V1-ORA	6x8V1-YEL	6x8V1-SH8	6x8V1-GRN	6x8V1-BLU
					6′ x 10′	-	6x10V1-ORA	6x10V1-YEL	6x10V1-SH8	6x10V1-GRN	6x10V1-BLU
40 mil. Transulcent Vinyl	• Heavy-duty for high abrasion application • Blocks most UV radiation • Restricts viewing from passersby • Meets requirements of NFPA 701	48″	50 yards*	64-1008	6′ x 6′	-	6x6V401				
					6′ x 8′		6x8V401				
12 oz. Opaque Canvas Duck	• Opaque for maximum eyesight protection • Flame, water, & mildew resistant • Meets requirements of NFPA 701	72″	100 yards*	64-2005	6′ x 6′	6x6C1					
					6′ x 8′	6x8C1					
					6′ x 10′	6x10C1					

*Roll length shown is approximate.

PLEASE NOTE: Finished screens may vary up to 3 inches in height and width. Stock sizes come with grommets spaced 12 inches apart on all four sides; custom sizes and rolls do not come with grommets. Translucent vinyls are not intended for long term or direct viewing of the welding arc; proper eye protection is recommended.

Welding Strip Curtains Block 99 % of UV Radiation

Verilon® strip curtains block over 99% of UV radiation (200-400 nm) and are suitable for welding, spraying, grinding, and sand blasting enclosures. The curtains are flame resistant, highly transparent, and noise deadening, while preventing dangerous near-UV and UV radiation from penetrating to adjacent areas.



- Available in two widths: 8″ width (.08″ thickness) and 12″ width (.12″ thickness)
- 8″ strips recommended for walk-in freezers, refrigerator trucks, coolers, and personnel doors
- 12″ strips recommended for protection against severe temperature and windy conditions (internal and external)
- Meets CPAI-84 and California Fire Marshal requirements for flame resistance
- Roll goods and custom sizes available
- Hardware sold separately

Call Today for Details & Distributor Pricing

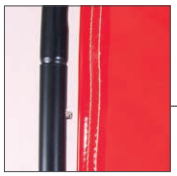
Standard QuickFrame™ Welding Screens

QuickFrame™ Standard Screens provide a lightweight solution to portable protection of workers, bystanders, materials, and equipment near active welding. They create a physical barrier that keeps sparks and flying debris contained, while shielding those in the immediate vicinity from the dangerous UV light and radiation produced by a welding torch.

- Durable black powder-coated galvanized steel 3/4" round tube framing
- Saf-Vu™ 14 mil translucent vinyl screen offers protection from sparks, UV rays, and radiation
- Snap-fit design for quick and easy assembly without tools
- Sturdy platform legs provide enhanced stability
- Meets requirements of NFPA 701 and California Fire Marshal (CFM)
- Sizes: 6'x6', 6'x8', 6'x10'; call for custom sizes and configurations



Brass grommets & nylon ties secure welding curtain to frame



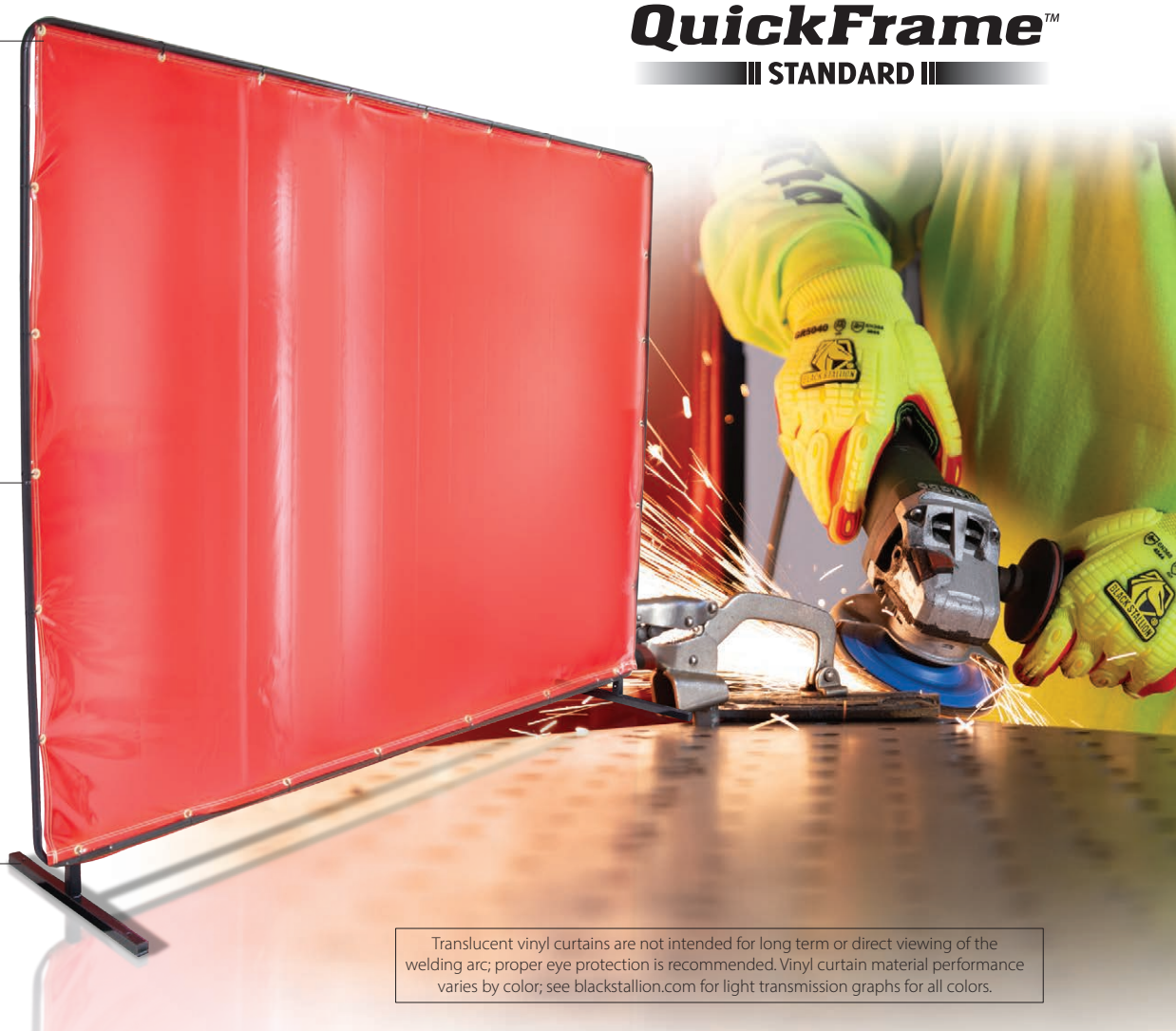
Snap-fit design for easy, tool-free assembly



Sturdy square base offers enhanced stability

3/4" Round Tube Frame

QuickFrame™ STANDARD



Translucent vinyl curtains are not intended for long term or direct viewing of the welding arc; proper eye protection is recommended. Vinyl curtain material performance varies by color; see blackstallion.com for light transmission graphs for all colors.

	FR TRANSLUCENT VINYL						FR CANVAS	NON FR VINYL	
Standard Sizes	Orange	Yellow	Blue	Shade 8	Green	Orange	Olive Drab	Clear (Not FR)	
	14 mil.	14 mil.	14 mil.	14 mil.	14 mil.	40 mil.	12 oz.	12 mil.	Frame Only
6' x 6'	6X6VF1-ORA	6X6VF1-YEL	6X6VF1-BLU	6X6VF1-SH8	6X6VF1-GRN	6X6V40F1	6X6CF1	6x6V12F1-CLR	6X6F1
6' x 8'	6X8VF1-ORA	6X8VF1-YEL	6X8VF1-BLU	6X8VF1-SH8	6X8VF1-GRN	6X8V40F1	6X8CF1	6x8V12F1-CLR	6X8F1
6' x 10'	6X10VF1-ORA	6X10VF1-YEL	6X10VF1-BLU	6X10VF1-SH8	6X10VF1-GRN	-	6X10CF1	6x10V12F1-CLR	6x10F1

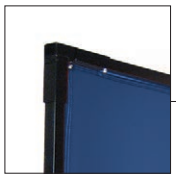
Heavy-Duty QuickFrame™ Welding Screens

QuickFrame™ Heavy-Duty Screens provide a durable and stable solution for mobile and semi-permanent protection of workers, bystanders, materials, and equipment near active welding. They create a physical barrier that keeps sparks and flying debris contained, while shielding those in the immediate vicinity from the dangerous UV light and radiation produced by a welding torch.

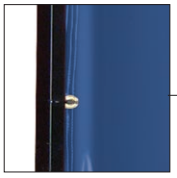
- Durable black powder-coated galvanized steel 1" square tube framing
- Saf-Vu™ 14 mil translucent vinyl screen provides protection from sparks, UV rays, and radiation
- Snap-fit design for quick and easy assembly without tools
- Sturdy platform legs provide enhanced stability
- Meets requirements of NFPA 701 and California Fire Marshal (CFM)
- Sizes: 6'x6', 6'x8', 6'x10'; call for custom sizes and configurations

1" Square Tube Frame

QuickFrame™ HEAVY DUTY



Snap-fit design for easy, tool-free assembly



Brass grommets & nylon ties secure welding curtain to frame



Sturdy square base offers enhanced stability



Accessories



Brass Grommets — GR



Curtain Hooks — HK



Nylon Ties — TIE



QuickFrame™ Heavy-Duty Action Hinge — SF-AH



QuickFrame™ Standard Action Hinge — RF-HC



Casters — CS

Multi-Panel Welding Screens Available



	FR TRANSLUCENT VINYL					FR CANVAS	NON FR VINYL	
Standard Sizes	Orange	Yellow	Blue	Shade 8	Green	Olive Drab	Clear (Not FR)	
	14 mil.	14 mil.	14 mil.	14 mil.	14 mil.	12 oz.	12 mil.	Frame Only
6' x 6'	6X6VSQF1-ORA	6X6VSQF1-YEL	6X6VSQF1-BLU	6X6VSQF1-SH8	6X6VSQF1-GRN	6X6CSQF1	6X6V12SQF1-CLR	6X6SQF1
6' x 8'	6X8VSQF1-ORA	6X8VSQF1-YEL	6X8VSQF1-BLU	6X8VSQF1-SH8	6X8VSQF1-GRN	6X8CSQF1	6X8V12SQF1-CLR	6X8SQF1
6' x 10'	6X10VSQF1-ORA	6X10VSQF1-YEL	6X10VSQF1-BLU	6X10VSQF1-SH8	6X10VSQF1-GRN	6X10CSQF1	6X10V12SQF1-CLR	6x10SQF1

Choose the Right Blanket Material

When selecting the right blanket for the needed application, it is important to consider the following:

MATERIAL WEIGHT

As a general rule, thicker materials will provide longer protection and are recommended for flat surfaces; thinner materials are better for vertical planes.

STRESS RELIEF

Select an uncoated material such as Silica for stress relief applications.

COATED OR UNCOATED

Coated materials resist abrasion better, while uncoated blankets are more flexible and can be easily draped around equipment.



What is the Intended Use?

CURTAIN

Intended for use in **vertical** applications with light to moderate exposures.

BLANKET

Intended for use in **horizontal** applications with light to moderate exposures. The Silica shown at the bottom of page 89 can be used as a horizontal welding blanket.

PAD

Designed to be placed directly **under** a hot work operation or **horizontal** with severe to moderate exposures. The Carbon Fiber Felt shown on page 89 can be used as a pad.

CAUTION: Temperature and other information for blankets are provided as guidelines only. Applications and conditions vary widely and will impact overall blanket performance. See page 93 for complete disclaimer.

FM APPROVED

FM Approved Materials

Our welding blankets have been tested and approved to FM Standards (ANSI/FM 4950).

HEAT CLEANED FIBERGLASS

Fiberglass offers excellent heat resistance and resists melting up to 1,000°F.

ACRYLIC COATED FIBERGLASS

Acrylic coating provides improved tear resistance.

SILICONE COATED FIBERGLASS

Silicone rubber compound provides greater abrasion and tear resistance.

VERMICULITE COATED FIBERGLASS

Vermiculite coating offers improved resistance to direct flame; heat travels across the fabric, not through it.

SILICA

Silica cloth has excellent thermal insulation characteristics over a wide temperature range and resists melting up to 3,000°F; it also has excellent chemical resistance and electrical insulation properties.

Other Materials

SPLIT LEATHER

Leather offers inherent heat resistance and natural insulation.

CARBON FIBER FELT

In addition to excellent high heat resistance, felt is easy to cut and can be conformed to complex curves.

Blanket Grommets

6' SIDE	8' SIDE	10' SIDE
5/EA	6/EA	7/EA
EVERY 17"	EVERY 18.5"	EVERY 19.4"

	MATERIAL	MATERIAL#	WEIGHT	COLOR	MELT TEMP.	THICK-NESS	USAGE GUIDELINES	BLANKETS		ROLL GOODS	
								BLANKET SIZES	ITEM #	ROLL WIDTH	ITEM #
LIGHT DUTY // Welding applications with light sparks and spatter											
FM APPROVED As Welding Curtain	Heat Cleaned Fiberglass	B-WFG18	18 oz.	Tan	1,000°F	.033"	Light Sparks, Vertical Plane Protection Only	6'x 6'	B-WFG18-6X6	40" x 50 yd	WFG18-40
								6'x 8'	B-WFG18-6X8	60" x 50 yd	WFG18-60
								10'x 10'	B-WFG18-10X10		
FM APPROVED As Welding Curtain	Acrylic Coated Fiberglass	B-SNF16	16 oz.	Salmon	1,000°F	.016"	Sparks, Vertical Plane Protection Only	Custom Sizes Only		40" x 50 yd	SNF16-40
										60" x 50 yd	SNF16-60
MEDIUM DUTY // Heavier welding applications with sparks, spatter, and light slag											
FM APPROVED As Welding Curtain	Heat Cleaned Fiberglass	B-WFG24	24 oz.	Tan	1,000°F	.050"	Sparks, Spatter	6'x 6'	B-WFG24-6x6	60" x 50 yd	WFG24-60
								6'x 8'	B-WFG24-6x8		
								10'x 10'	B-WFG24-10x10		
FM APPROVED As Welding Curtain	Heat Cleaned Fiberglass	B-WFG35	35 oz.	Tan	1,000°F	.065"	Sparks, Spatter	6'x 6'	B-WFG35-6x6	60" x 50 yd	WFG35-60
								6'x 8'	B-WFG35-6x8		
FM APPROVED As Welding Curtain	Acrylic Coated Fiberglass	B-NFG24	24 oz.	Gold	1,000°F	.033"	Sparks, Spatter	6'x 6'	B-NFG24-6x6	40" x 50 yd	NFG24-40
								6'x 8'	B-NFG24-6x8		
								8'x 8'	B-NFG24-8x8	60" x 50 yd	NFG24-60
								8'x 10'	B-NFG24-8x10		
								10'x 10'	B-NFG24-10x10		
FM APPROVED As Welding Curtain	Acrylic Coated Fiberglass	B-NFG30	30 oz.	Gold	1,000°F	.065"	Sparks, Spatter	3'x 3'	B-NFG30-3x3	40" x 50 yd	NFG30-40
								4'x 6'	B-NFG30-4x6		
								6'x 6'	B-NFG30-6x6		
								6'x 8'	B-NFG30-6x8		
								8'x 10'	B-NFG30-8x10	60" x 50 yd	NFG30-60
								10'x 10'	B-NFG30-10x10		
FM APPROVED As Welding Curtain	Silicone Coated Fiberglass	B-RFG32	32 oz.	Rust	1,000°F	.035"	Sparks, Spatter	Custom Sizes Only		60" x 50 yd	RFG32-60
	Split Leather	B-HCL40	3-3.5 oz.	Pearl	N/A	N/A	Sparks, Spatter	6'x 6'	B-HCL40-6x6	N/A	
HEAVY DUTY // Applications with heavy sparks, spatter, and slag											
FM APPROVED As Welding Curtain	Silica	B-SLC18	18 oz.	Tan	3,000°F	.030"	Sparks, Spatter, Molten Metal	6'x 6'	B-SLC18-6x6	36" x 50 yd	SLC18-36
								6'x 8'	B-SLC18-6x8		
								9'x 10'	B-SLC18-9x10		
FM APPROVED As Welding Curtain	Vermiculite Coated Fiberglass	B-VCF25	25 oz.	Black	1,200°F	.054"	Heavy Sparks, Spatter, Slag	6'x 6'	B-VCF25-6x6	60" x 50 yd	VCF25-60
								6'x 8'	B-VCF25-6x8		
								8'x 10'	B-VCF25-8x10		
								10'x 10'	B-VCF25-10x10		
MADE IN USA	Carbon Fiber Felt	B-CBN16	16 oz.	Black	1,800°F	.170"	Heavy Sparks, Spatter, Slag	6'x 6'	B-CBN16-6x6	72" x 25 yd	CBN16-72
								6'x 8'	B-CBN16-6x8		
EXTRA HEAVY DUTY // Applications with heavy sparks, slag, and molten metal possibility											
FM APPROVED As Welding Blanket	Silica	B-SLC36	36 oz.	Tan	3,000°F	.050"	Sparks, Heavy Spatter, Molten Metal	6'x 6'	B-SLC36-6x6	36" x 50 yd	SLC36-36
								6'x 8'	B-SLC36-6x8		

All Welding Blankets listed above are available in custom sizes.
Contact a customer service representative for details.



Choose the BEST Leather... from the BEST Leather Work Glove Brand

All welding and work glove leather is not the same, and neither are all welding glove brands. We strive to use only the best leathers and the most appropriate hides for each application. Because of its natural insulation properties, durability, and comfort, animal leather is the popular choice for welding gloves, drivers gloves, and other work gloves. Here is a summary of the animal hides used for these gloves and the unique characteristics of each.

Types of Split Leather

Thicker hides, such as cowhide, can be split into two or more layers. Once the top **GRAIN** layer has been removed, the remaining layer is split into one or more split leather layers. **SPLIT** leather is generally not as strong as the grain layer; however, the denser fibers are more abrasion resistant. When selecting a leather glove or garment, you should consider the part of the animal's body the hide comes from.

SIDE SPLIT

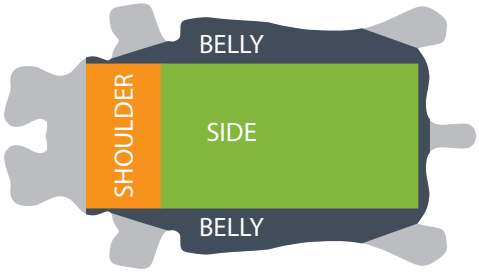
Side splits come from the back and side portions of the animal. Since hides are densest in these areas, side split offers the greatest durability and consistency.

SHOULDER SPLIT

The hide around the shoulder area is less uniform in density and appearance. Shoulder split is less durable, but more affordable leather.

BELLY SPLIT

The belly area yields the thinnest and least consistent leather. Belly split is less durable and is often used for "economy grade" gloves.



For more about leathers, grains, & splits, see the **Resource Hub** on our website.

COWHIDE leather is the most common and abundant leather source. Because it offers the right balance of performance and value, cowhide is excellent leather for welding, driving, and work gloves, welding jackets and other protective apparel. Cowhide is very durable and performs very well against sparks and spatter, while offering sufficient suppleness for comfort.

PIGSKIN is a dense leather; however, small pores in the skin allow the wearer's hand to breathe. Pigskin is a very durable leather. Slightly thinner than cowhide, pigskin has a supple feel, and it stays soft, even after getting wet. Pigskin is a popular choice for stick and MIG welding gloves.

GOATSKIN is an economical, strong, and durable leather, with a smooth fine grain. The high lanolin content of goatskin makes it a very supple leather. Goatskin is slightly softer and tougher than cow leather and is lightweight, comfortable, and flexible. Goatskin is reserved for TIG welding, drivers, and other gloves where dexterity is important.

KIDSKIN is very soft leather from a young goat. It is one of the thinnest leathers used for work gloves, allowing a high level of finger and hand control, while providing reasonable durability and abrasion resistance. With its well-rounded features, including its adaptability, durability, suppleness, and light weight, kidskin is ideal for TIG gloves.

DEERSKIN is one of the toughest leathers available. The physical structure of deerskin leather is different than other types of skins. Its elongated interwoven fibers give it an extremely high shear strength and abrasion resistance. Deerskin is also ultra-soft, supple, and comfortable with a spongy feel. It is lightweight, yet highly durable. Deerskin is used for MIG and TIG welding gloves, as well as drivers gloves.

ELKSKIN is the premium choice for work glove leathers, representing the top of the line in comfort, feel, and performance. Elkskin stays soft and supple, even when hot and wet, allowing excellent hand movement. It is thicker and more durable than deerskin. One of the heaviest leathers available, it is the most heat, flame, and abrasion resistant, while also providing superior comfort. Elkskin is the "top-shelf" choice for stick welding and drivers gloves.

Glove Sizing

To determine a glove size, measure (in inches) around the hand with a tape measure across the palm. For best results, measure the dominant hand, the right for a right-handed person, and the left if the person is left-handed. Compare the measurement to the table on the right to find the corresponding glove size.



Gloves							
SIZE	XS	S	M	L	XL	2XL	3XL
Men's	6"- 7"	7"- 8"	8"- 9"	9"- 10"	10"- 11"	11"- 12"	12"-13"
Women's	6"-7¼"	7¼"-7½"	7½"-7¾"	7¾"-8"	8"-8¼"	-	-

To accommodate extra-long fingers and/or fingernails, please consider choosing one size up.

Jacket & Shirt Sizing

Take the chest measurement by measuring under the armpits around the fullest part of the chest. Take the sleeve measurement by extending arm with elbow bent as indicated in the picture, and measuring from the nape of the neck, around the elbow, and to the wrist. Find your jacket/work shirt size in the table below.

Men's Jackets & Shirts								
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	33"-37"	37"-41"	41"-45"	45"-49"	49"-53"	53"-57"	57"-61"	61"-65"
Sleeve	33"	34"	34"	36"	36"	37"	37"	38"

Women's Jackets					
SIZE	XS	S	M	L	XL
Chest	31"-33"	33"-36"	36"-39"	39"-42"	42"-45"
Sleeve	27"	28"	29"	30"	31"

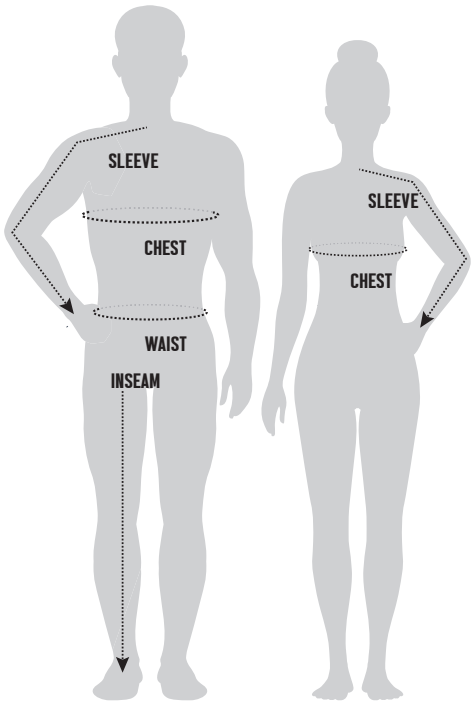
Pants & Coveralls Sizing

Take the waist measurement where the belt is normally worn. Measure loosely with one finger between the body and measuring tape. Find your pants size in the table below. For custom orders, please also provide the inseam measurement.

Men's Pants									
SIZE	32	34	36	38	40	42	44	46	48
Waist	34"-36"	36"-38"	38"-40"	40"-42"	42"-44"	44"-46"	46"-48"	48"-50"	50"-52"

9 oz. Coveralls (CF2215, CF2216, F9-32CA/PT, FN9-32CA/PT, F09-32CA/PT)								
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
Chest Size (suit coat size)	36/38	40/42	44/46	48/50	52/54	56/58	60/62	64/66
Chest Measurement	44	48	52	56	60	64	68	72
Waist	42	45	48	51	54	57	60	63
Inseam	30	30	32	32	34	34	34	35
Torso	38	38	40	40	42	42	42	44
Sleeve Length	34.5	34.5	35.5	35.5	37.5	38.5	40.5	42.5

7 oz. Coveralls (CF2117, CF2118, CF4017)								
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
Chest Size (suit coat size)	34/36	38/40	42/44	46/48	50/52	54/56	58/60	62/64
Chest Measurement	44.5	48.5	52.5	56.5	60.5	64.5	68.5	72.5
Waist	39	42	45	49	54	58	62	66
Inseam	30.5	30.5	30.5	30.5	30.5	30.5	30.5	30.5
Torso	38	38	40	40	42	42	44	44
Sleeve Length	32	33	34	35	36	36.5	37	37



Welding Cap Sizing

Hat Sizing (AH1630, AH1730, AH1631)		
SIZE	HEAD SIZE AT EYEBROW	HAT SIZE
Small	21" - 21.5"	6 ¾ - 6 ⅞
Medium	21.5" - 23"	6 ⅞ - 7 ⅜
Large	23" - 25.5"	7 ⅜ - 8

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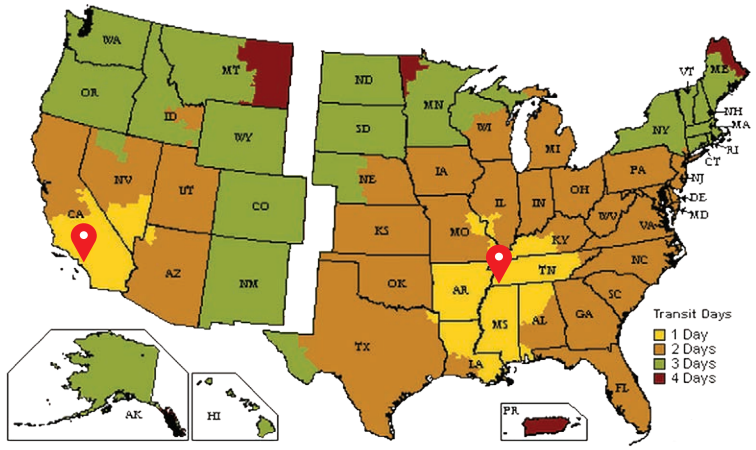
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*Applies to in-stock orders; not applicable to custom orders.



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Shipping from Santa Fe Springs, CA
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From Tennessee
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(just outside of Memphis)

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Black Stallion®

10747 Norwalk Blvd., Santa Fe Springs, CA 90670

800.527.3826 562.777.1588

800.738.2690

CS@BlackStallion.com

www.BlackStallion.com